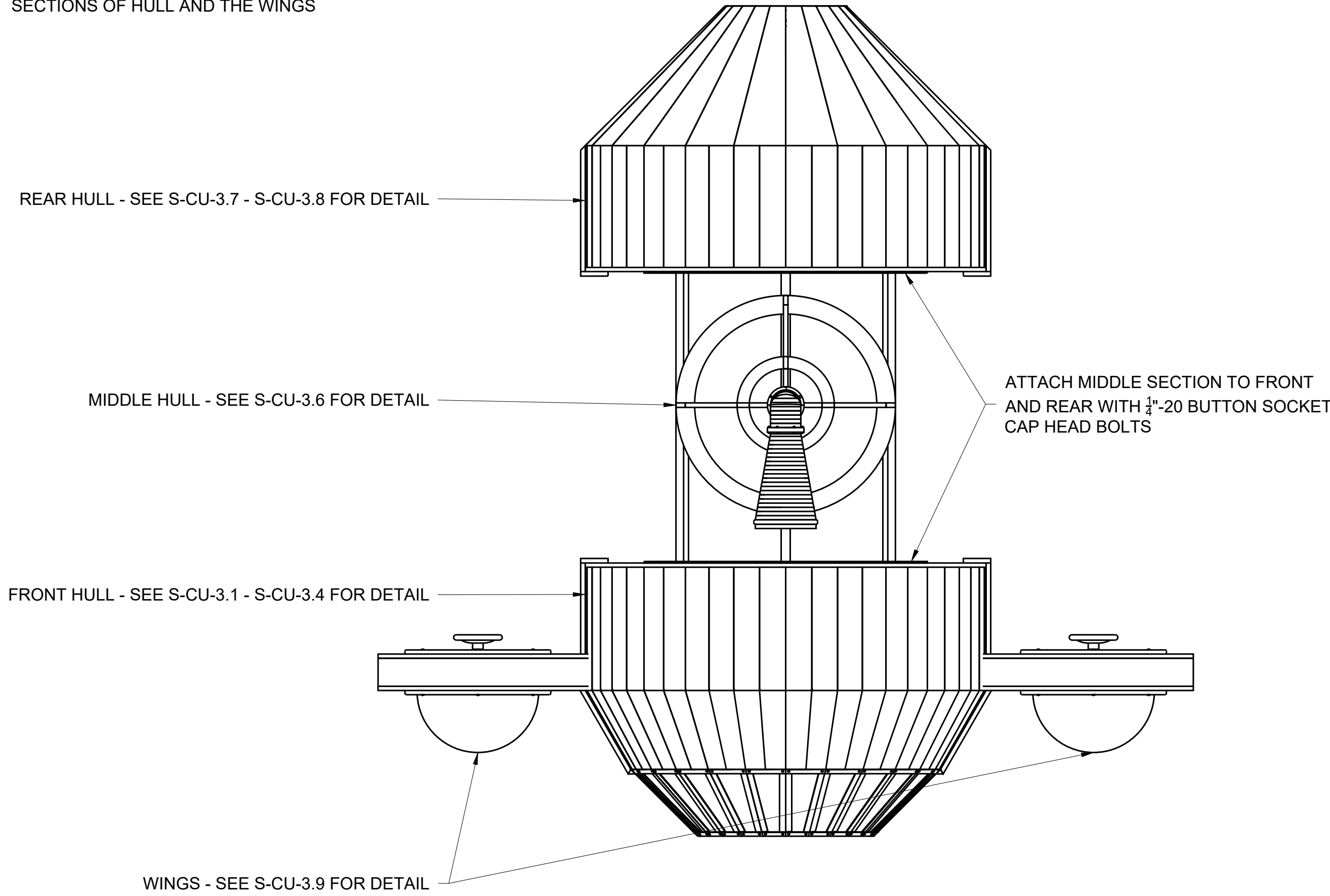
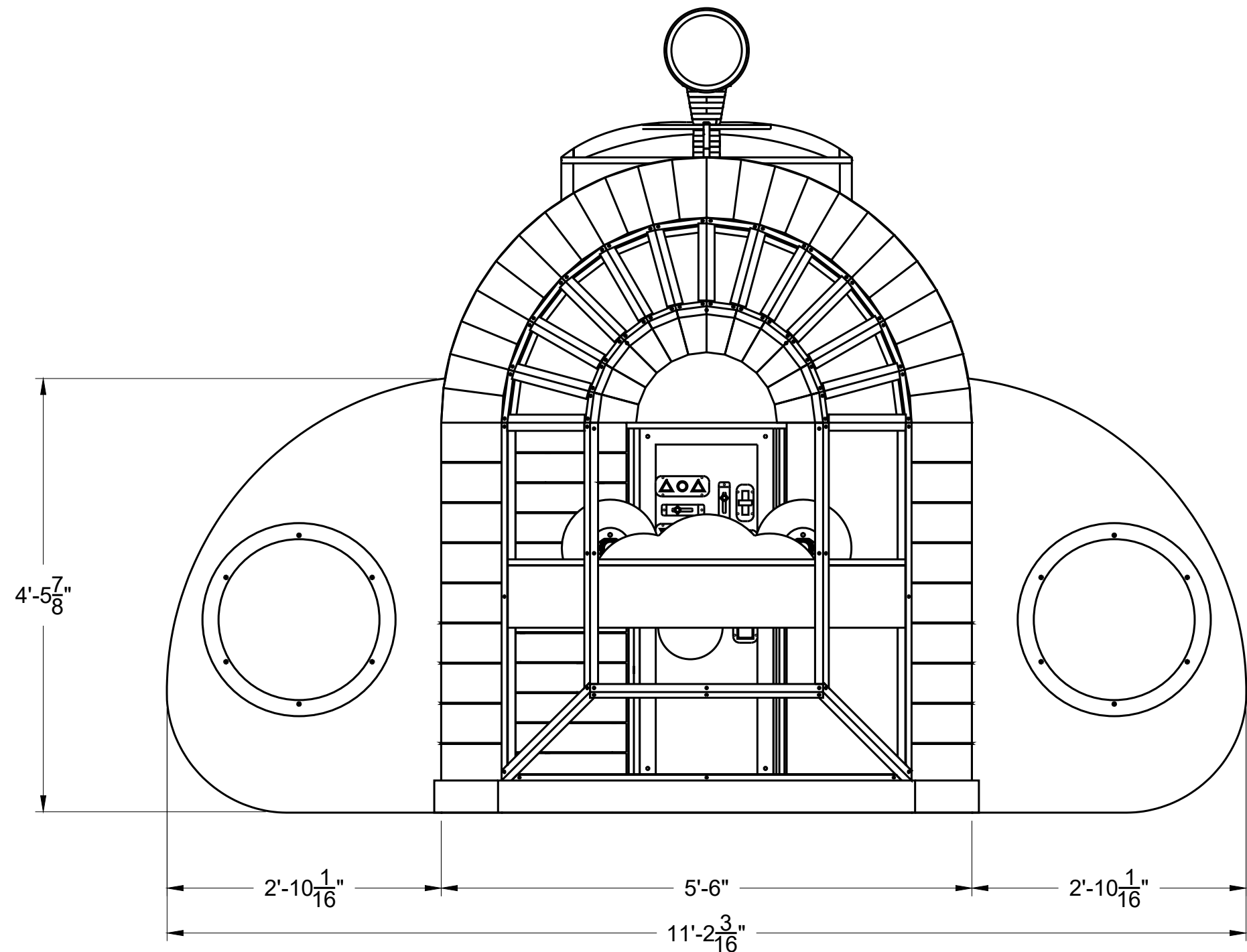


GENERAL NOTES:

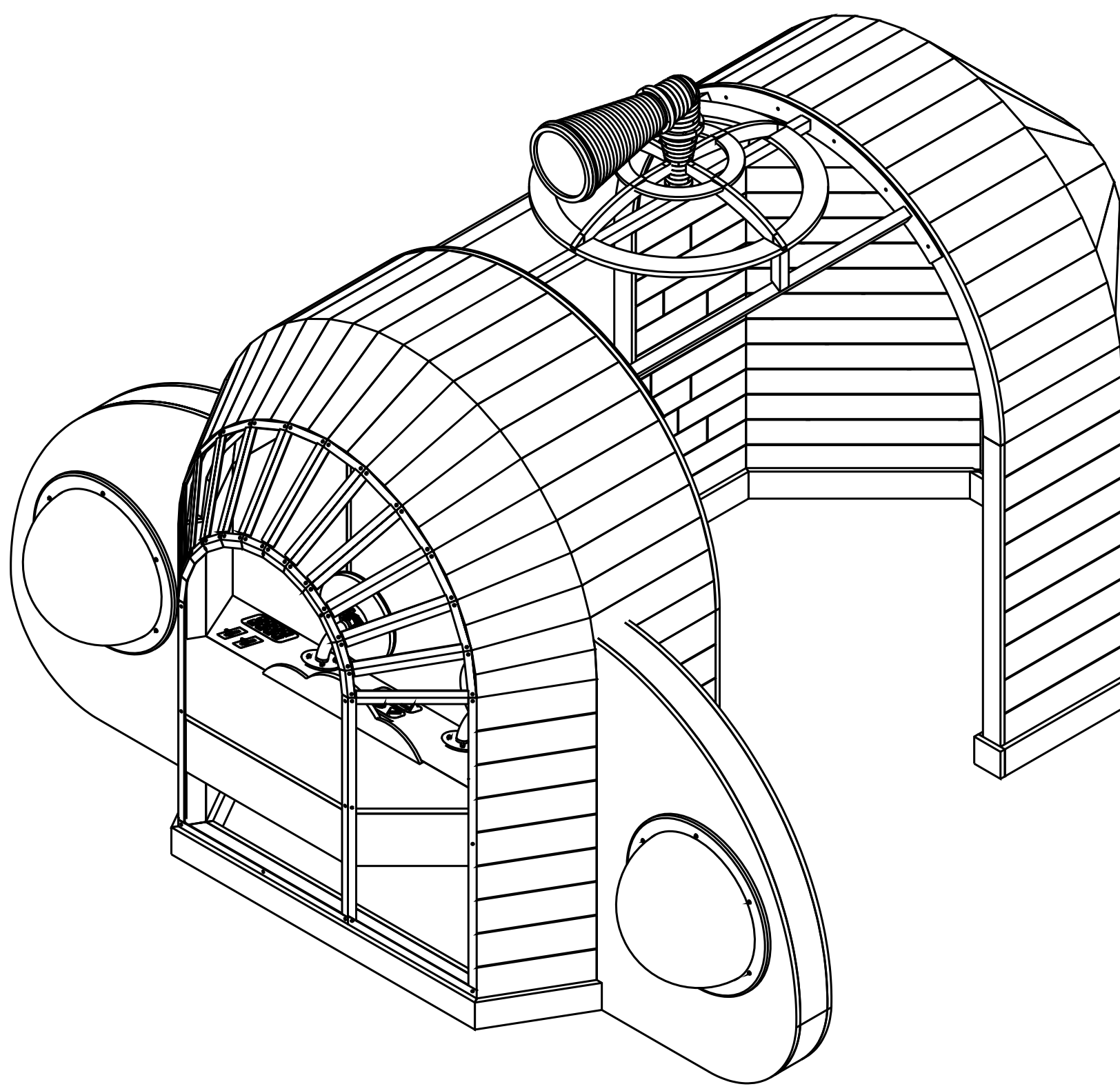
- 1/8" ROUNDOVER ON ALL EDGES UNLESS OTHERWISE NOTED.
- SAND ALL WOODEN SURFACES TO STAIN (120 GRIT) UNLESS OTHERWISE NOTED
- GRIND ALL EXPOSED METAL SURFACES SMOOTH
- UNIT WILL BE SHIPPED IN PIECES - THREE SECTIONS OF HULL AND THE WINGS



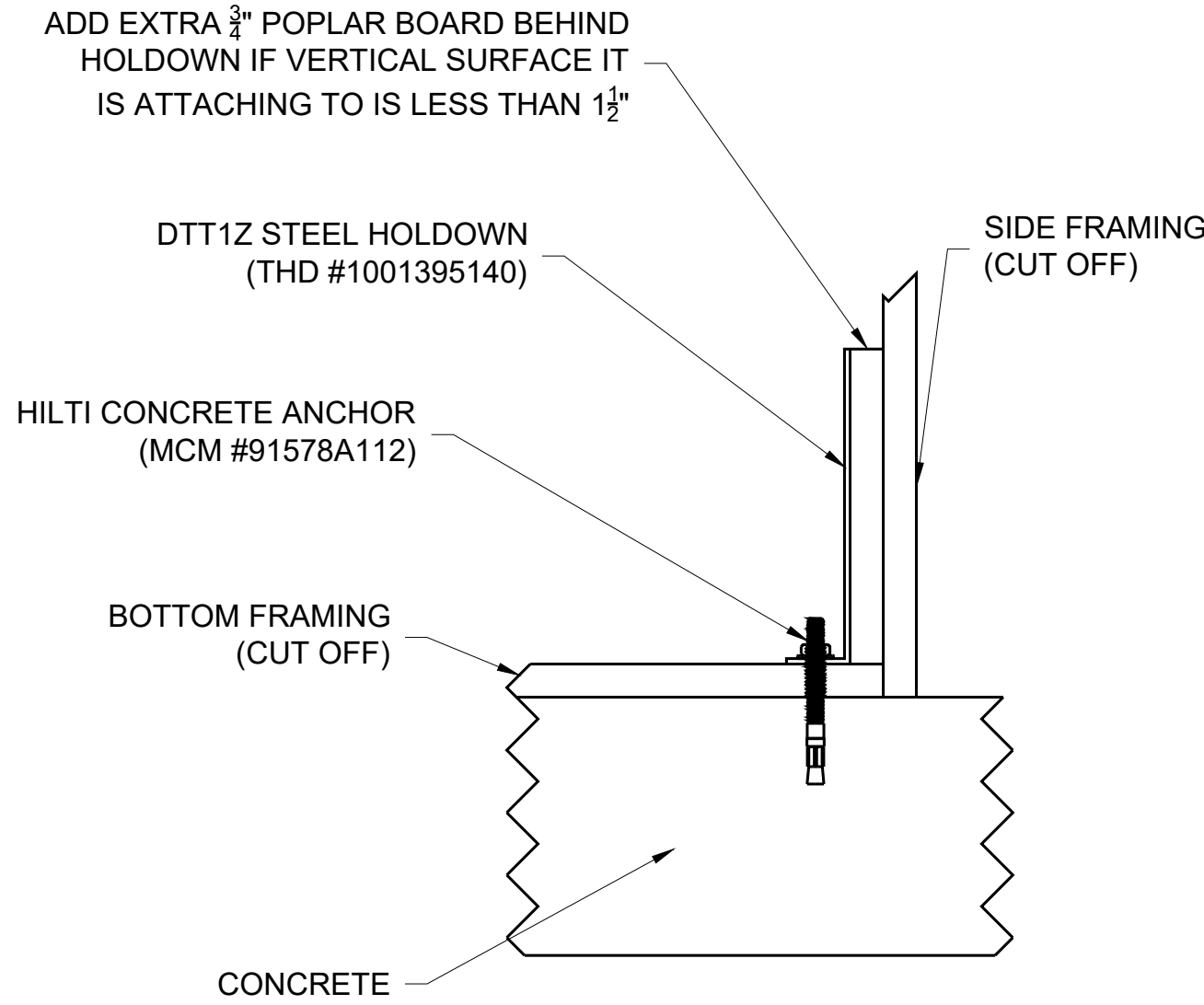
1 TOP VIEW
S-CU-3.0 SCALE: 3/4"=1'0"



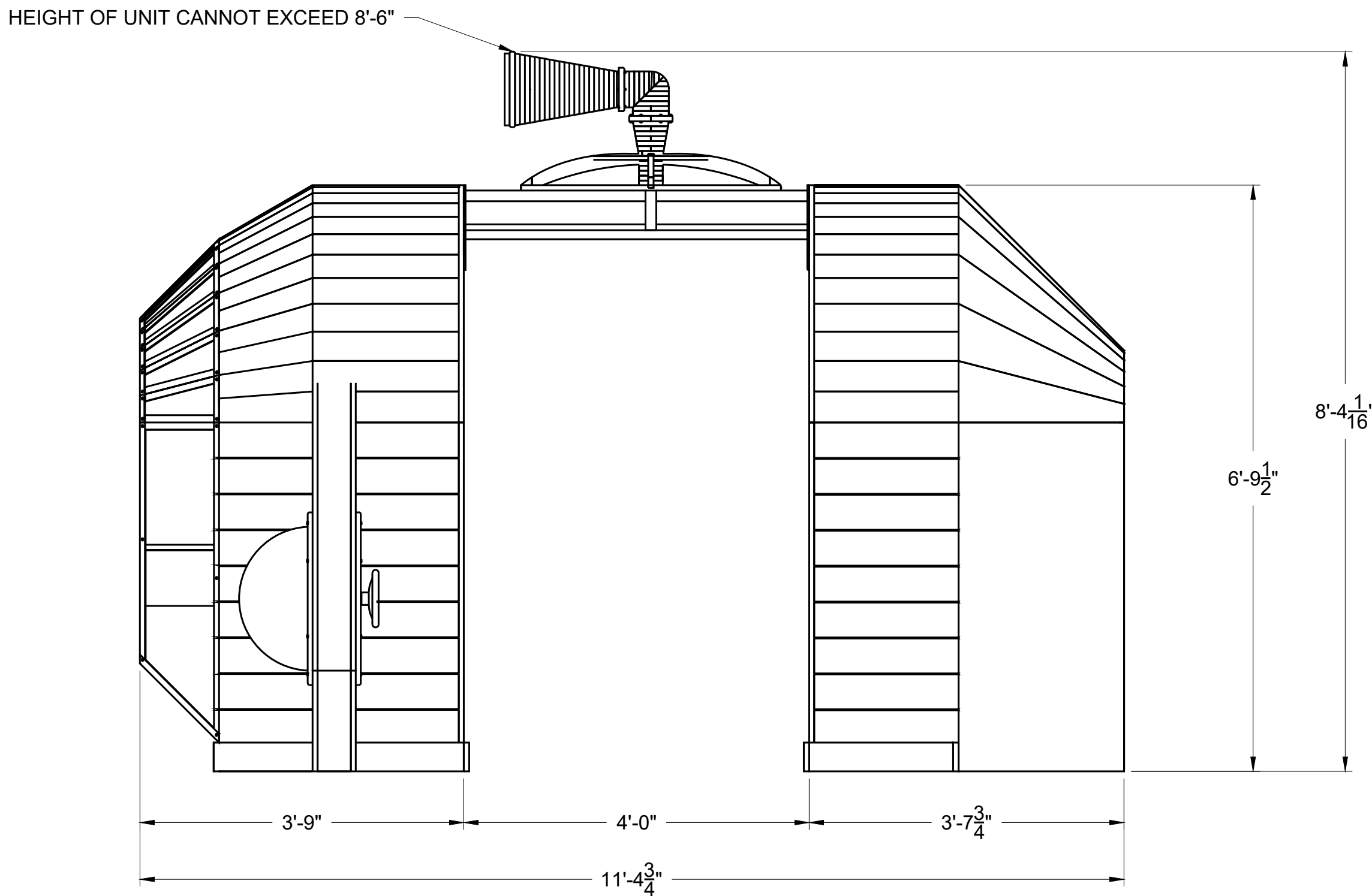
2 FRONT VIEW
S-CU-3.0 SCALE: 3/4"=1'0"



3 ISO VIEW
S-CU-3.0 SCALE: NOT TO SCALE



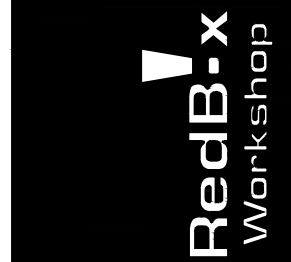
5 TYPICAL ANCHOR VIEW
S-CU-3.0 SCALE: 1"=1'-0"



4 SIDE VIEW
S-CU-3.0 SCALE: 3/4"=1'0"

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SUBMARINE

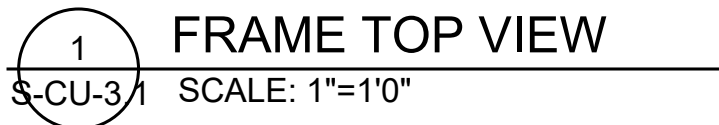
UNIT:

P.M.:	C. ARANA
DRAWN:	CKB
JOB #:	6454
DATE:	6/18/2024
REV.1:	7/5/2024
REV.2:	7/31/2024
REV.3:	
PLATE:	

S-CU-3.0

APPROVED:

- 1/8" ROUNDOVER ON ALL EDGES UNLESS OTHERWISE NOTED.
- SAND ALL WOODEN SURFACES TO STAIN (120 GRIT) UNLESS OTHERWISE NOTED
- GRIND ALL EXPOSED METAL SURFACES SMOOTH
- SKIN, WINDOW, & CONTROL DESK REMOVED FOR CLARITY
- ALL INTERIOR FRAMING MADE OF 3/4" UND
- BACK PAINT UNIT

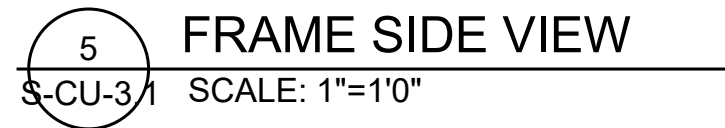


6
S-CU-3/1

FRAME FRONT SECTION DETAIL VIEW

SCALE: 1"=1'0"

4 FRAME ISO VIEW
S-CU-3/1 SCALE: NOT TO SCALE



Architectural drawing of the interior of the Westwork of Speyer Cathedral, showing the large nave arch and the side arches. A section line '6' is indicated on the left side of the drawing.

7
S-CU-3/1

FRAME FRONT SECTION VIEW
SCALE: 1"=1'0"

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SUBMARINE FRONT HULL FRAME

UNIT:

P.M.:	C. ARANA
DRAWN:	CKB
JOB #:	6454
DATE:	6/18/2024
REV.1:	7/5/2024
REV.2:	7/31/2024
REV.3:	
PLATE:	

S-CU-3.1

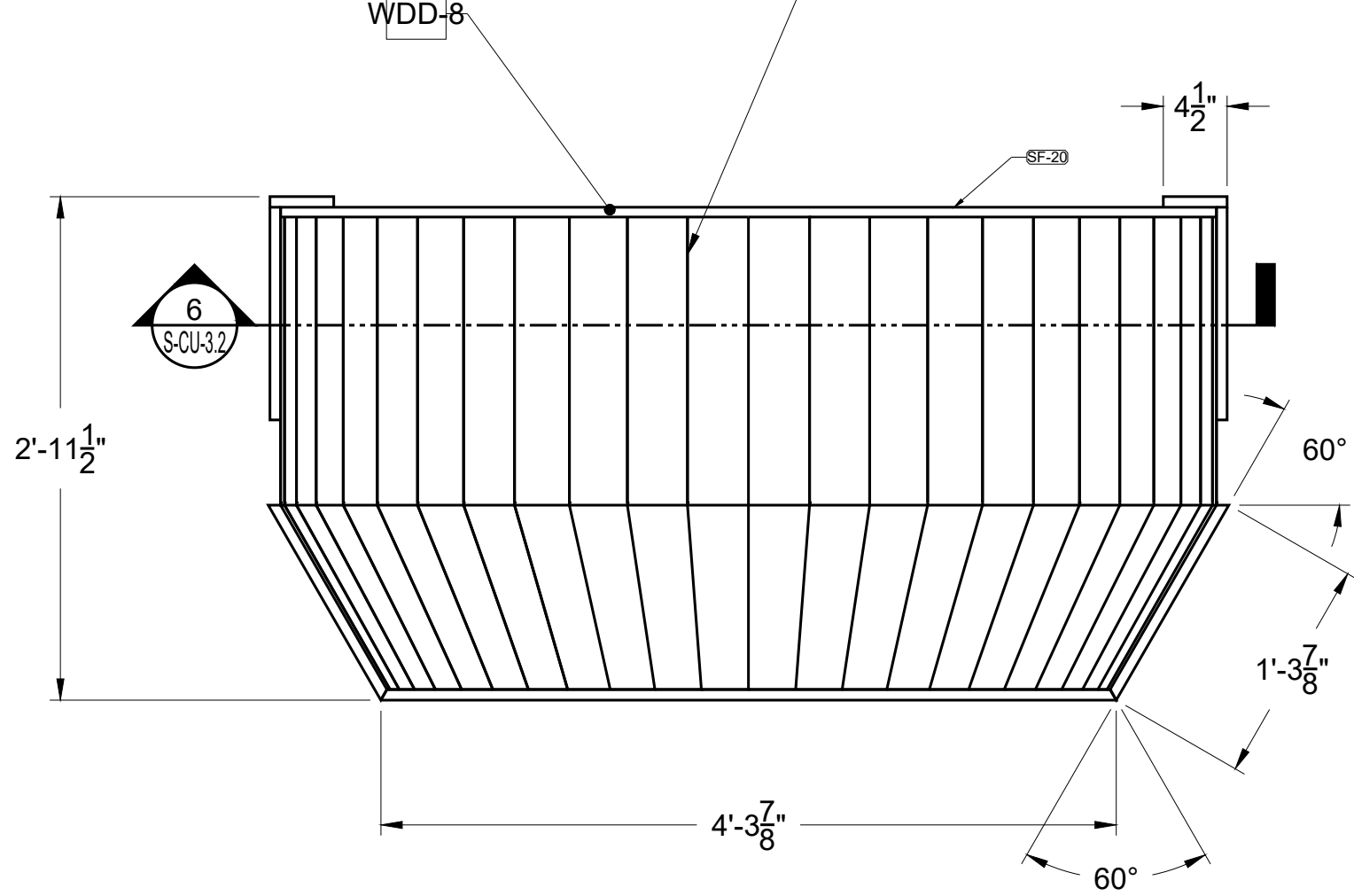
APPROVED:

GENERAL NOTES:

- 1/8" ROUNDOVER ON ALL EDGES UNLESS OTHERWISE NOTED.
- SAND ALL WOODEN SURFACES TO STAIN (120 GRIT) UNLESS OTHERWISE NOTED
- GRIND ALL EXPOSED METAL SURFACES SMOOTH
- WINDOW AND CONTROL DESK REMOVED FOR CLARITY
- ALL SKIN PIECES ARE 3/4" BALTIC BIRCH
- PLACE DESK BEFORE COMPLETING UNIT

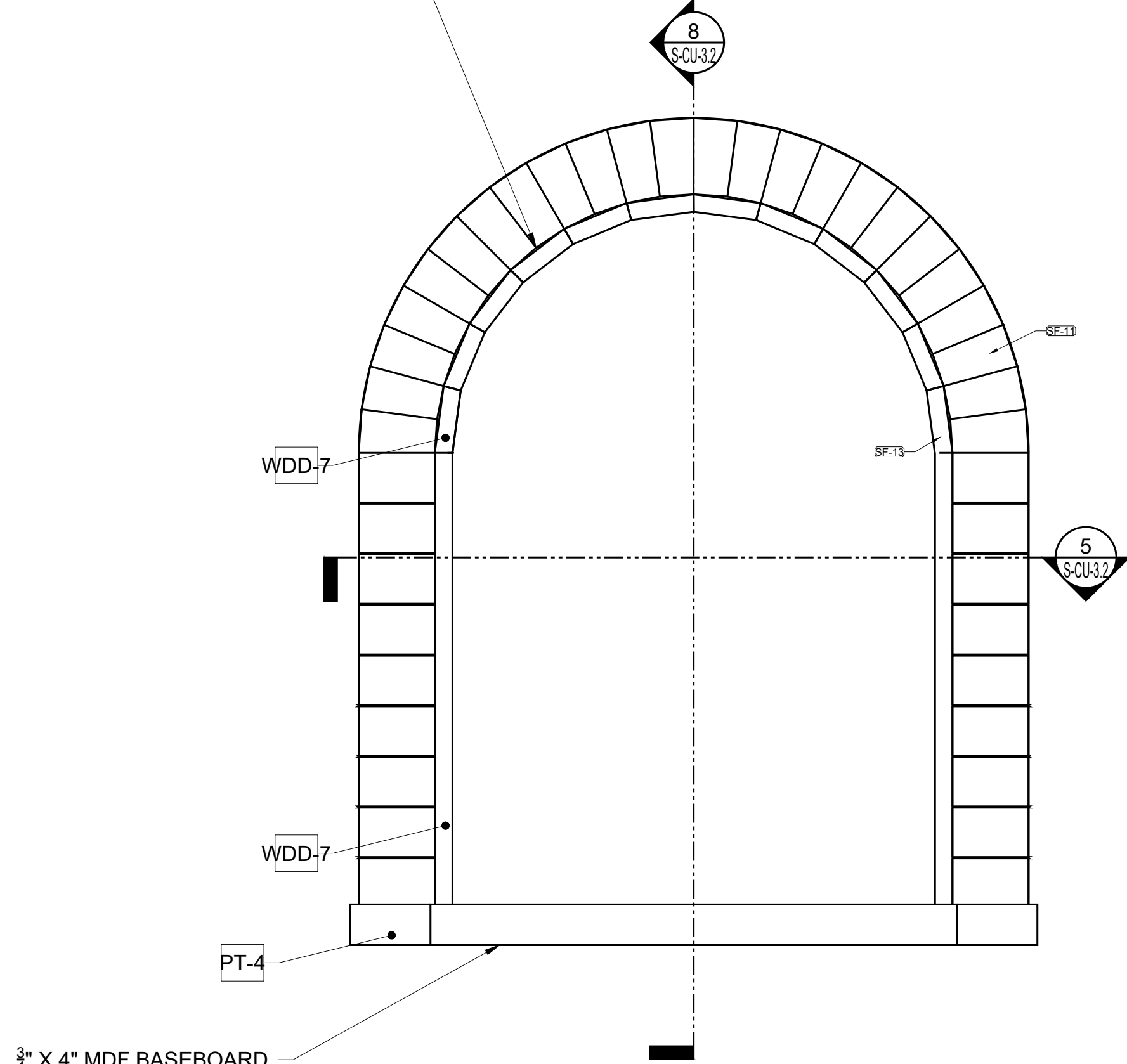
OUTSIDE PANELS ARE A RANDOM ASSORTMENT OF:

- WDD-7 (45%)
- WDD-8 (45%)
- WDD-13 (10%)

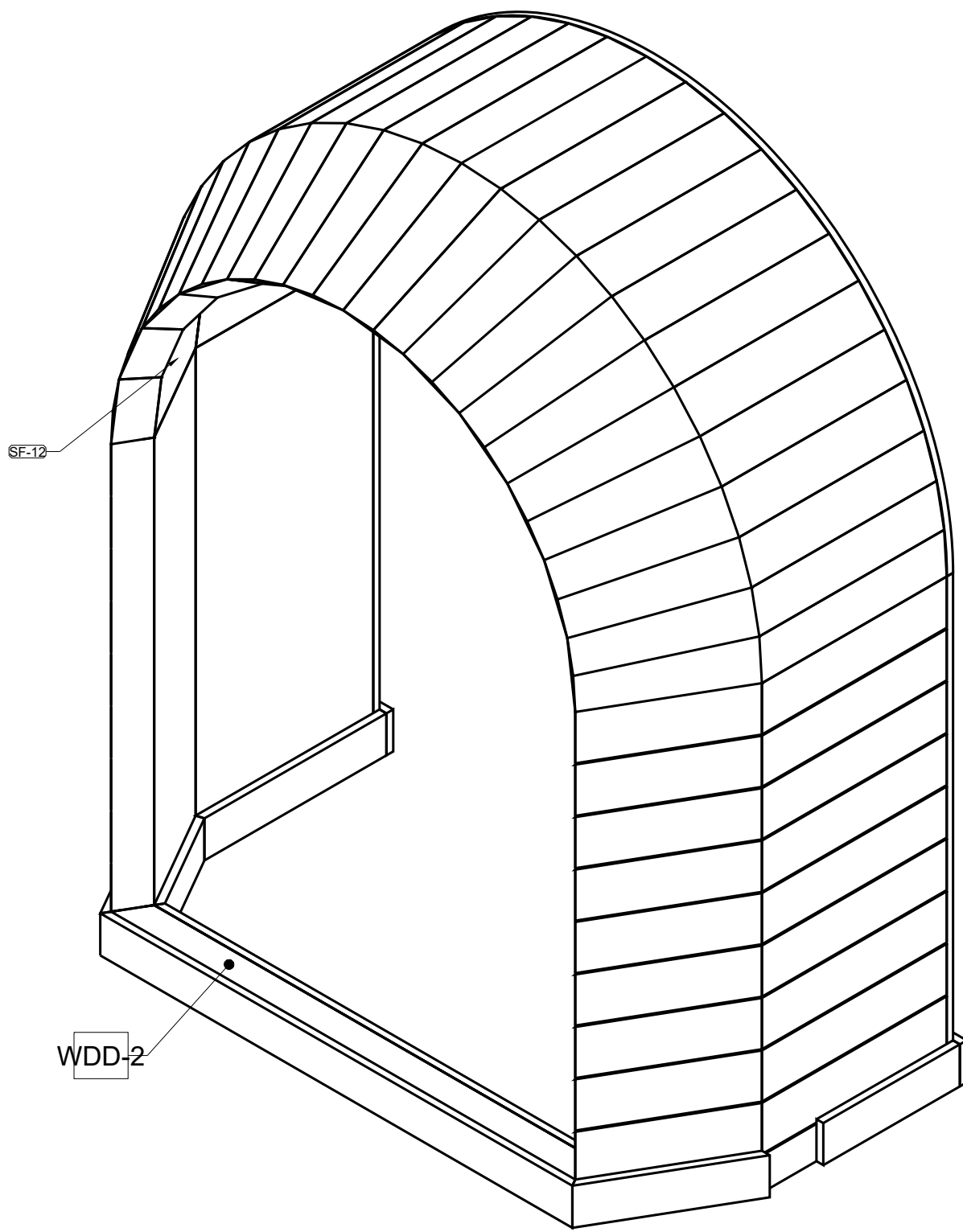


1 TOP VIEW
S-CU-3/2 SCALE: 1"=1'0"

THERE WILL BE A SMALL GAP HERE
AT EACH "POINT"- CAULK OVER
AND PAINT TO MATCH WINDOW FRAME

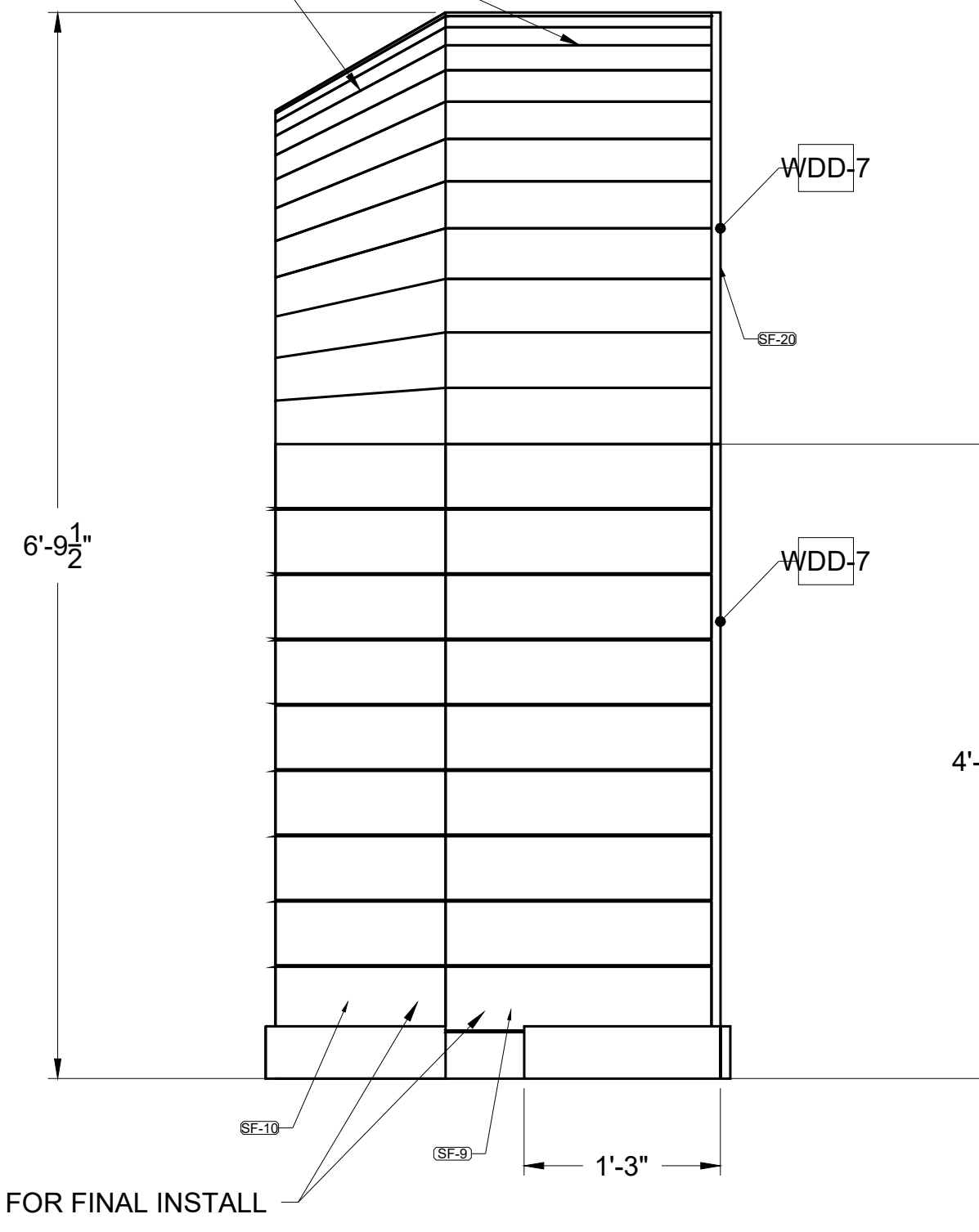


2 FRONT VIEW
S-CU-3/2 SCALE: 1"=1'0"

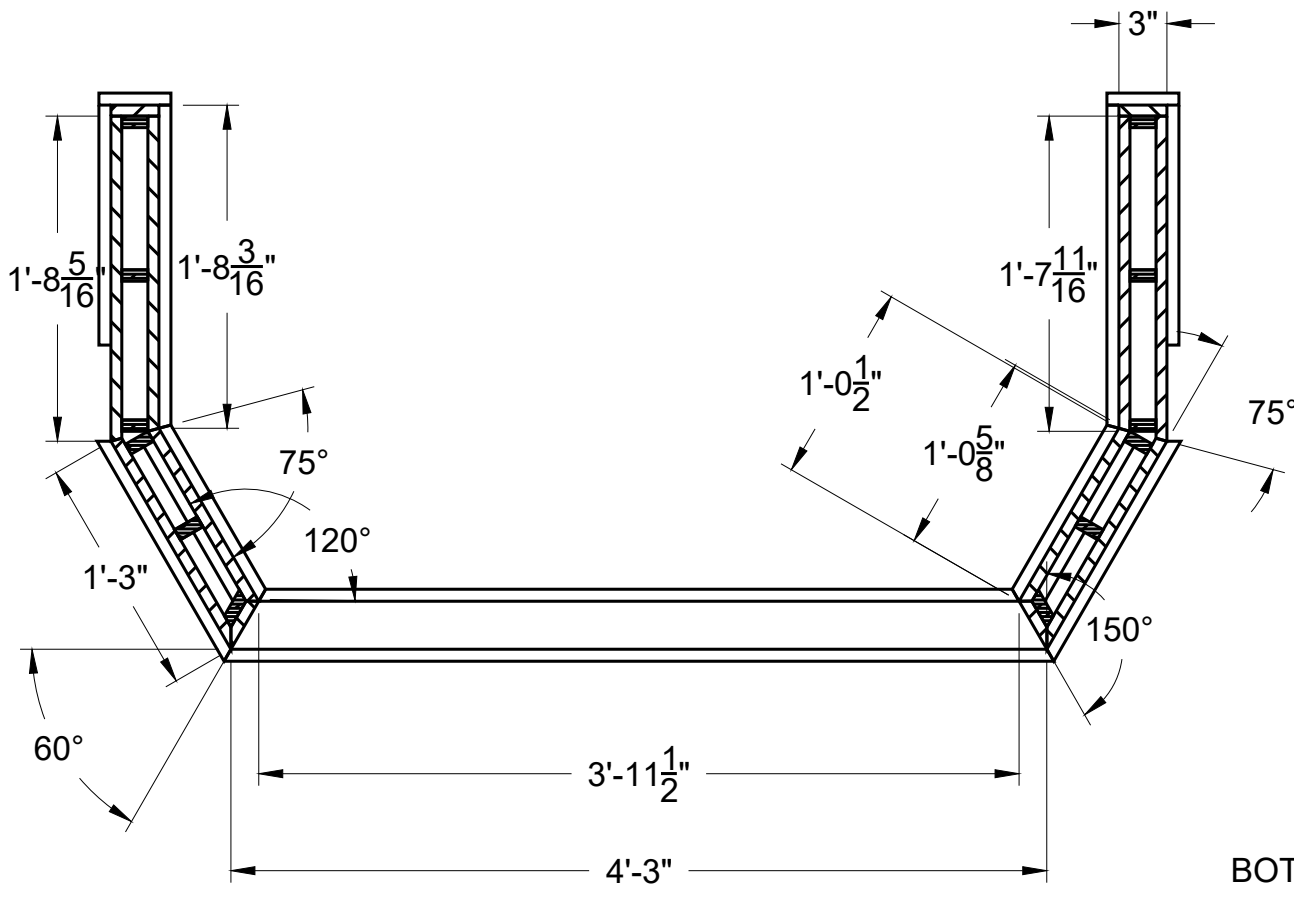


3 ISO VIEW
S-CU-3/2 SCALE: NOT TO SCALE

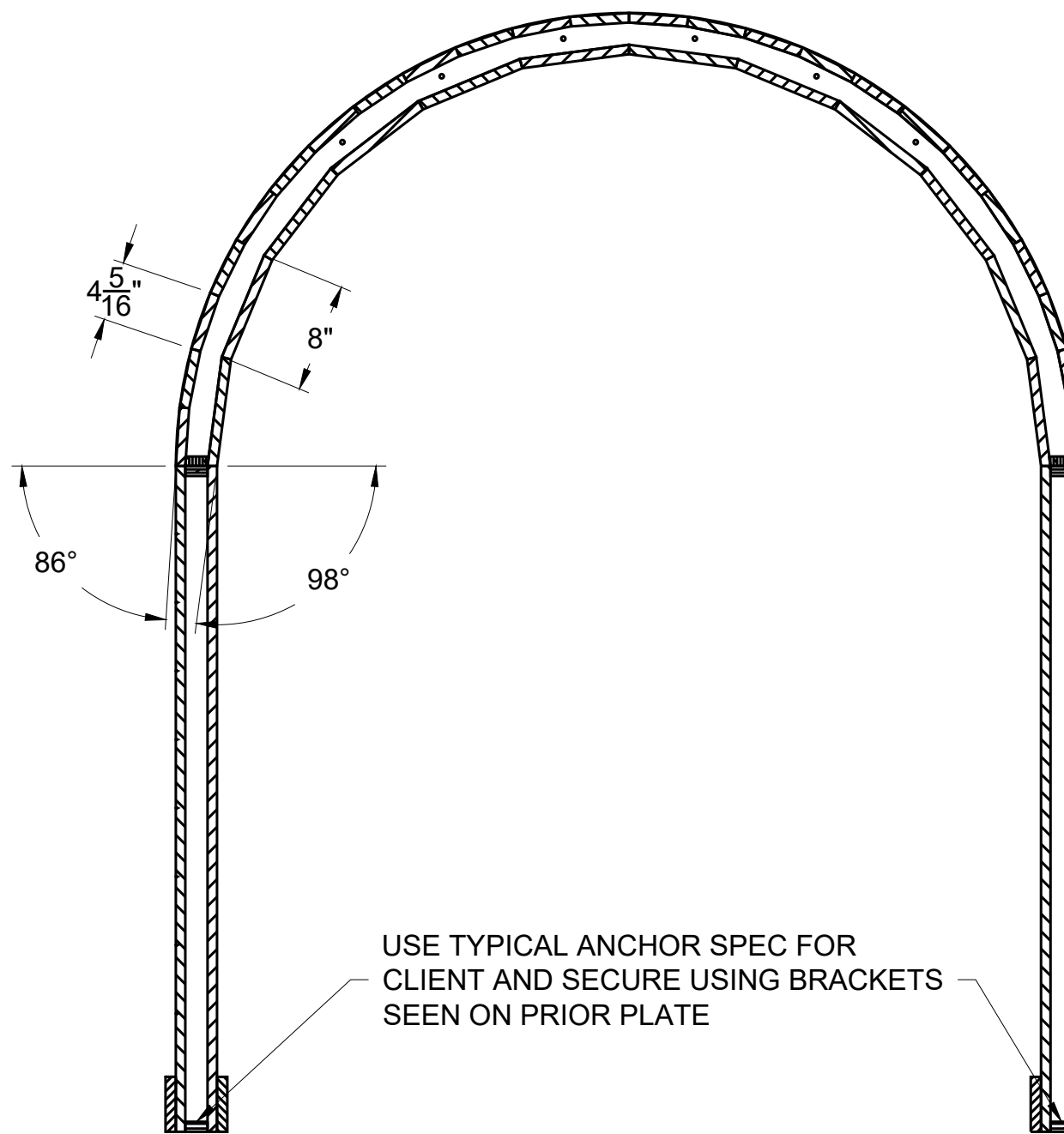
ADD CHAMFER TO EDGES TO MATCH
VERTICAL PANEL V-GROOVES



4 SIDE VIEW
S-CU-3/2 SCALE: 1"=1'0"

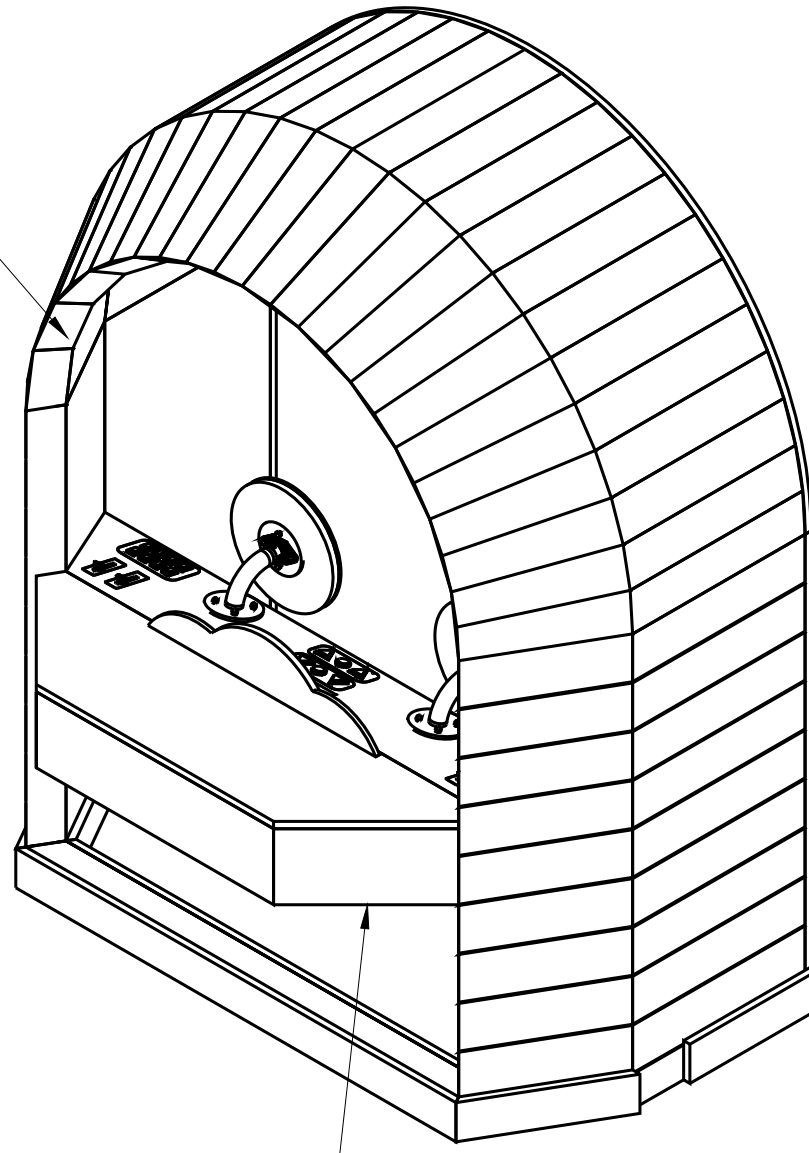


5 BOTTOM SECTION VIEW
S-CU-3/2 SCALE: 1"=1'0"



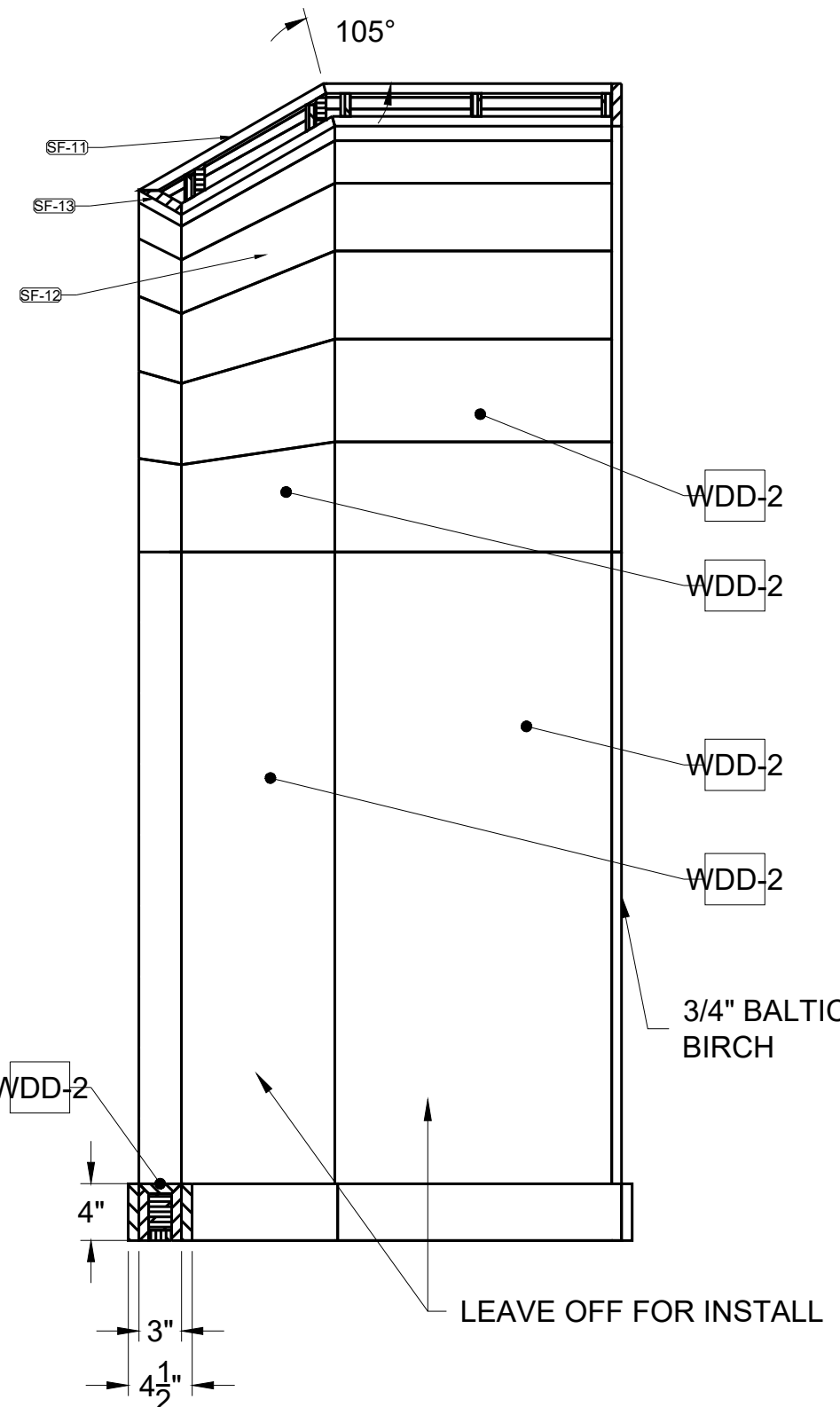
6 BACK SECTION VIEW
S-CU-3/2 SCALE: 1"=1'0"

FOR ASSEMBLY:
-ASSEMBLE DESK AND BOTTOM SECTION OF FRONT HULL
-SLIDE ASSEMBLED DESK DOWN INTO PLACE AND THROUGH BOLT INTO PLACE
-COMPLETE ARCH OVER DESK



7 DESK PLACEMENT ISO VIEW
S-CU-3/2 SCALE: 3/4"=1'0"

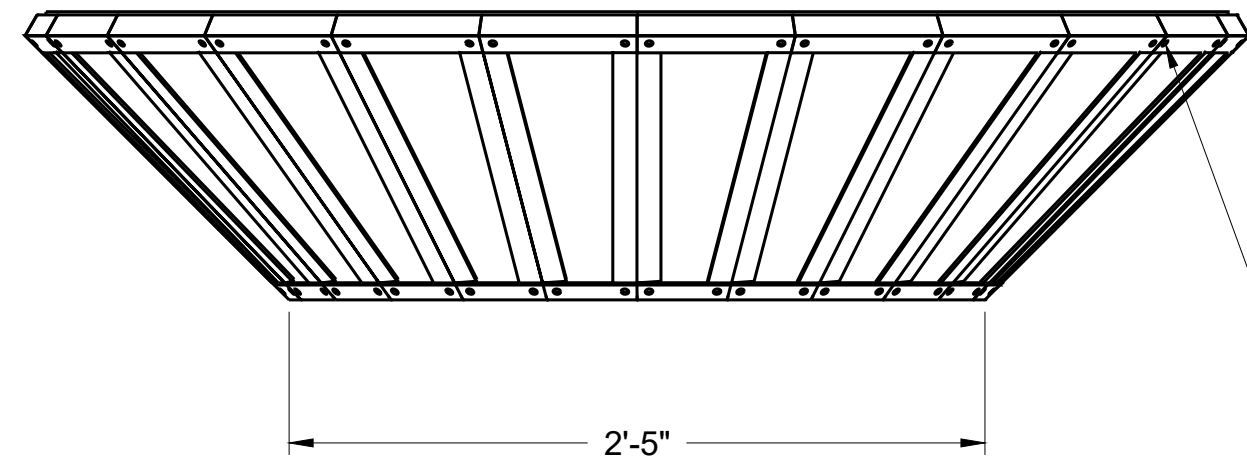
BOTTOM OF DESK IS 1'-11" FROM FLOOR



8 SIDE SECTION VIEW
S-CU-3/2 SCALE: 1"=1'0"

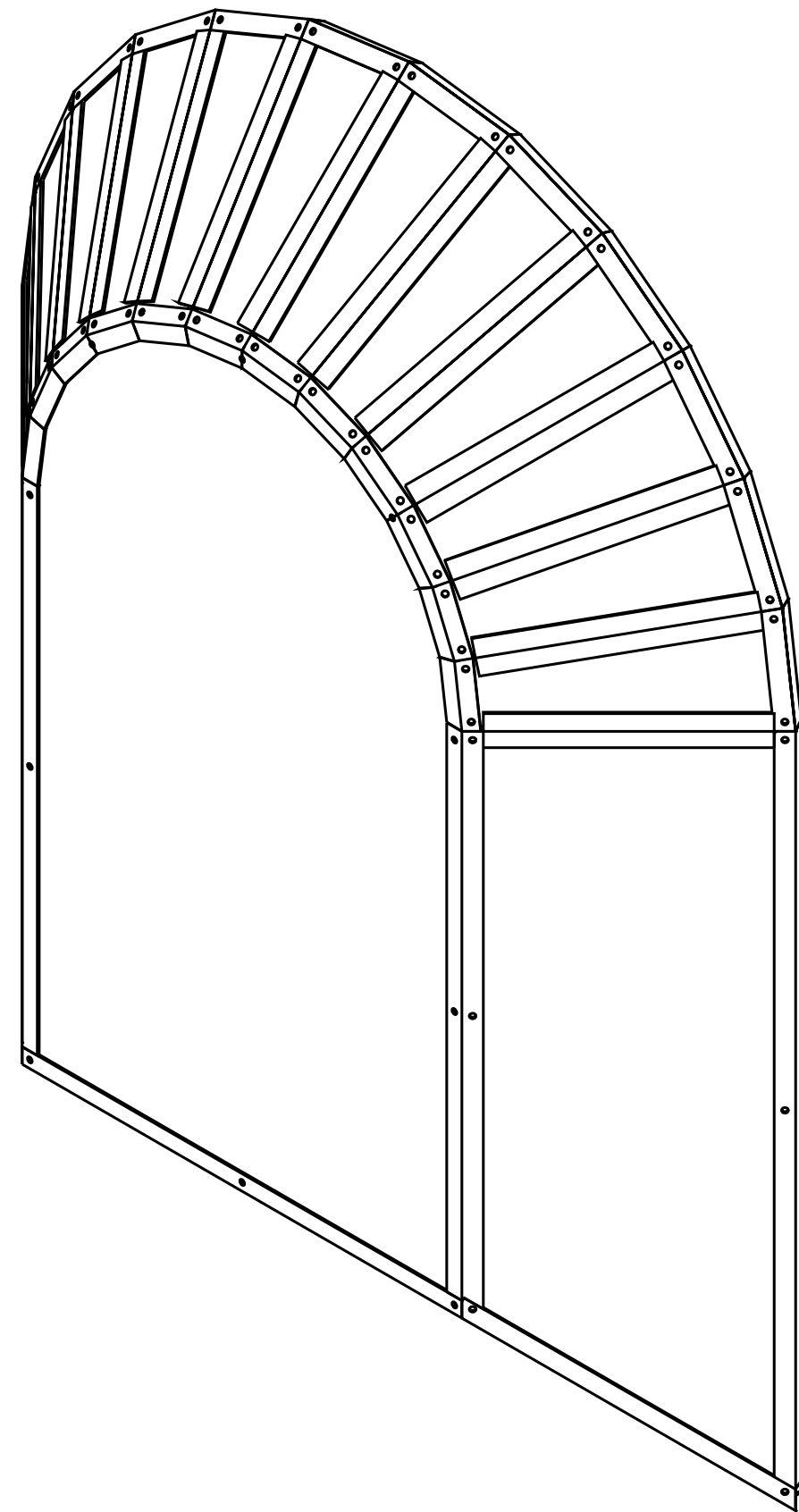
GENERAL NOTES:

- 1/8" ROUNDOVER ON ALL EDGES UNLESS OTHERWISE NOTED.
- SAND ALL WOODEN SURFACES TO STAIN (120 GRIT) UNLESS OTHERWISE NOTED
- GRIND ALL EXPOSED METAL SURFACES SMOOTH
- ALL BRACKETS MAKING UP THE CAGE FRAME ARE CUSTOM 3/8" STEEL PARTS FROM SENDCUTSEND
- POLYCARB PANELS WILL ATTACH TO FRAME WITH 1/4"-20 BOLTS AND BINDING POSTS
- 5/16" HOLES WILL NEED TO BE DRILLED IN DURING ASSEMBLY THROUGH BOTH FRAME AND PANELS
- RECOMMEND FULLY ASSEMBLING/WELDING FRAME BEFORE ATTACHING POLYCARB OR DRILLING HOLES

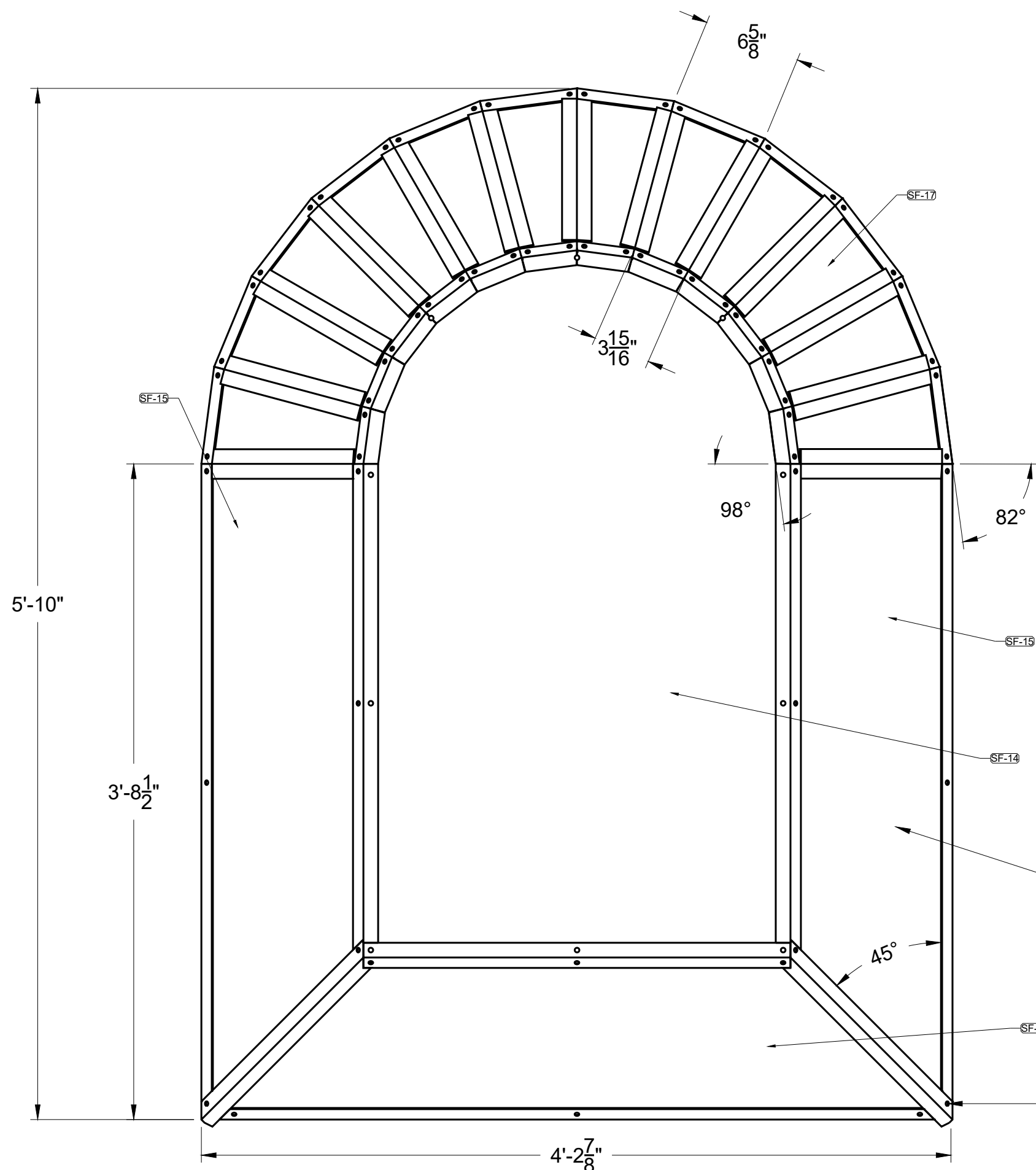


1 TOP VIEW
S-CU-3.3 SCALE: 1 1/2"=1'0"

USE 10-24 BOLTS AND BINDING POSTS (MCM #98002A201)



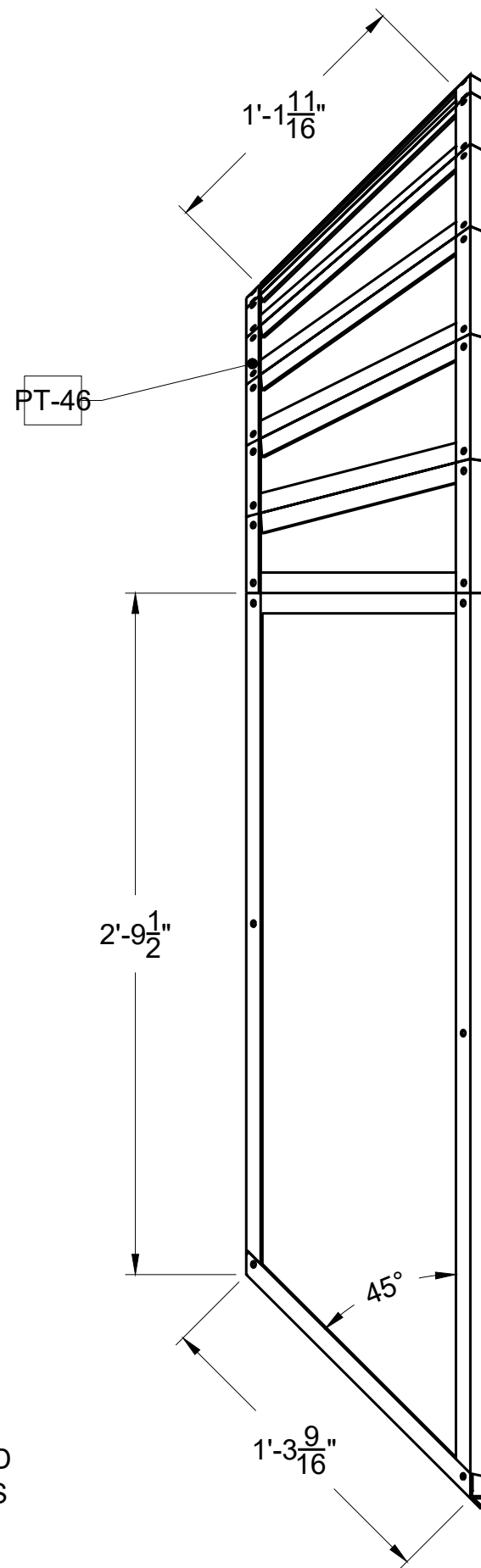
3 ISO VIEW
S-CU-3.3 SCALE: NOT TO SCALE



2 FRONT VIEW
S-CU-3.3 SCALE: 1 1/2"=1'0"

ALL PANELS ARE CNC 1/4" POLYCARB

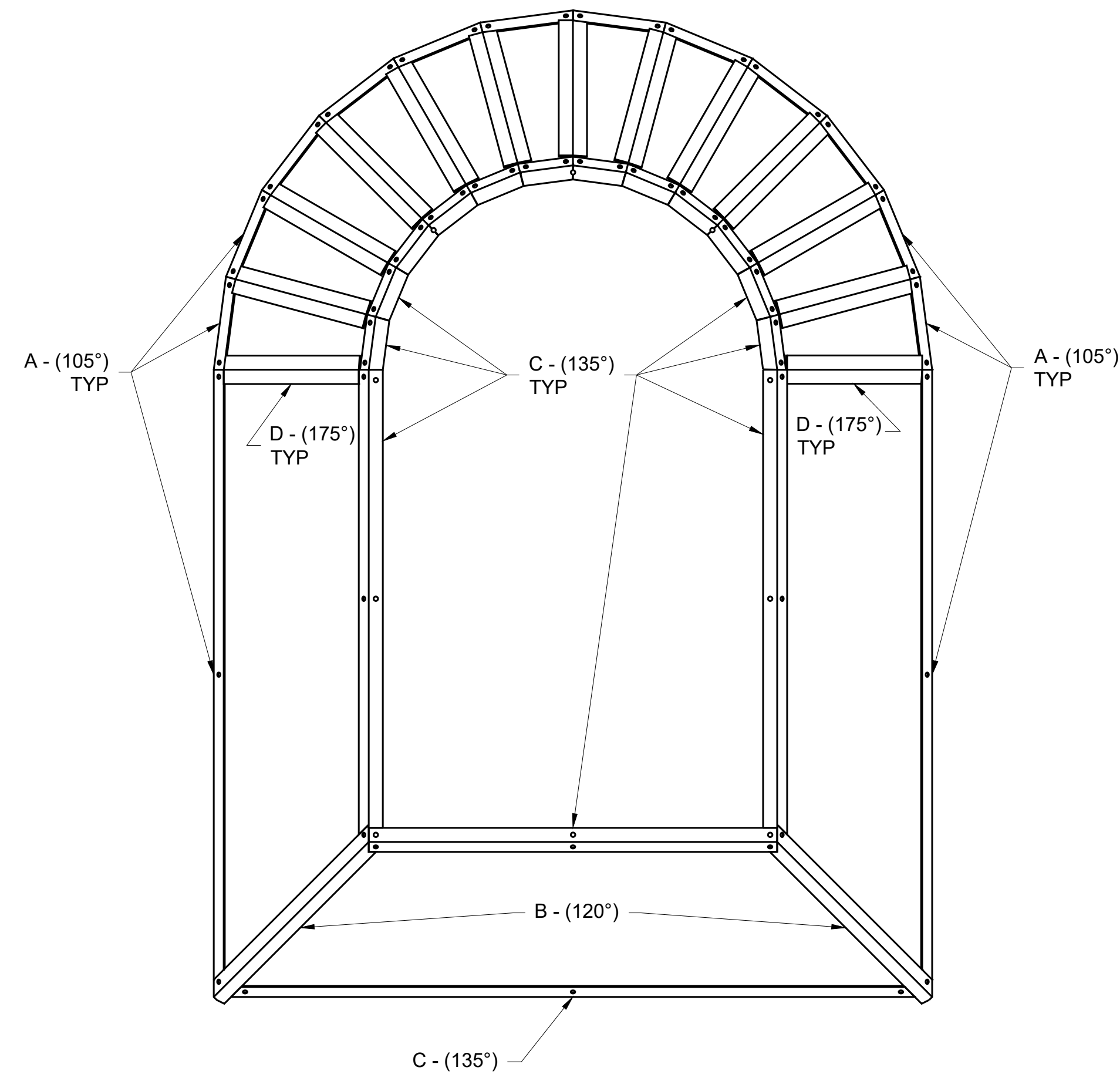
ALL HOLES ARE Ø5/16" AND POSITIONED AT CORNERS AND CENTERS/MIDPOINTS



4 SIDE VIEW
S-CU-3.3 SCALE: 1 1/2"=1'0"

BRACKET TYPES:

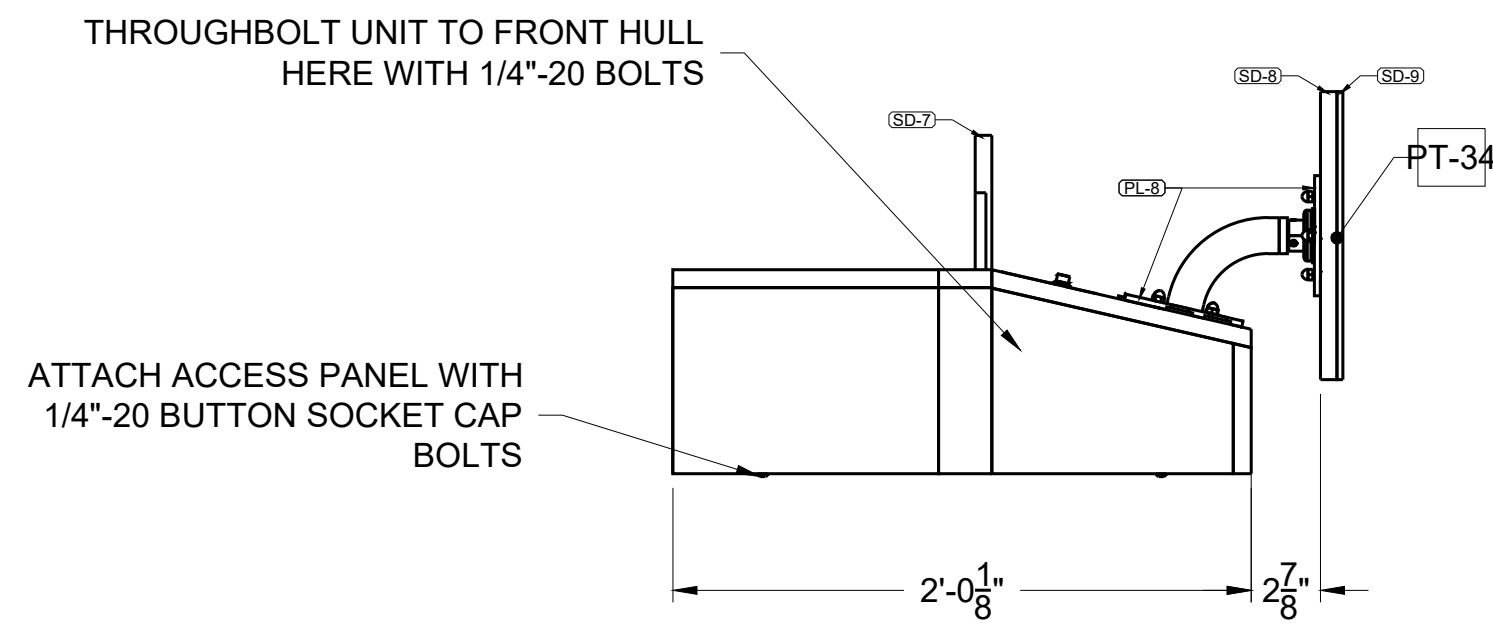
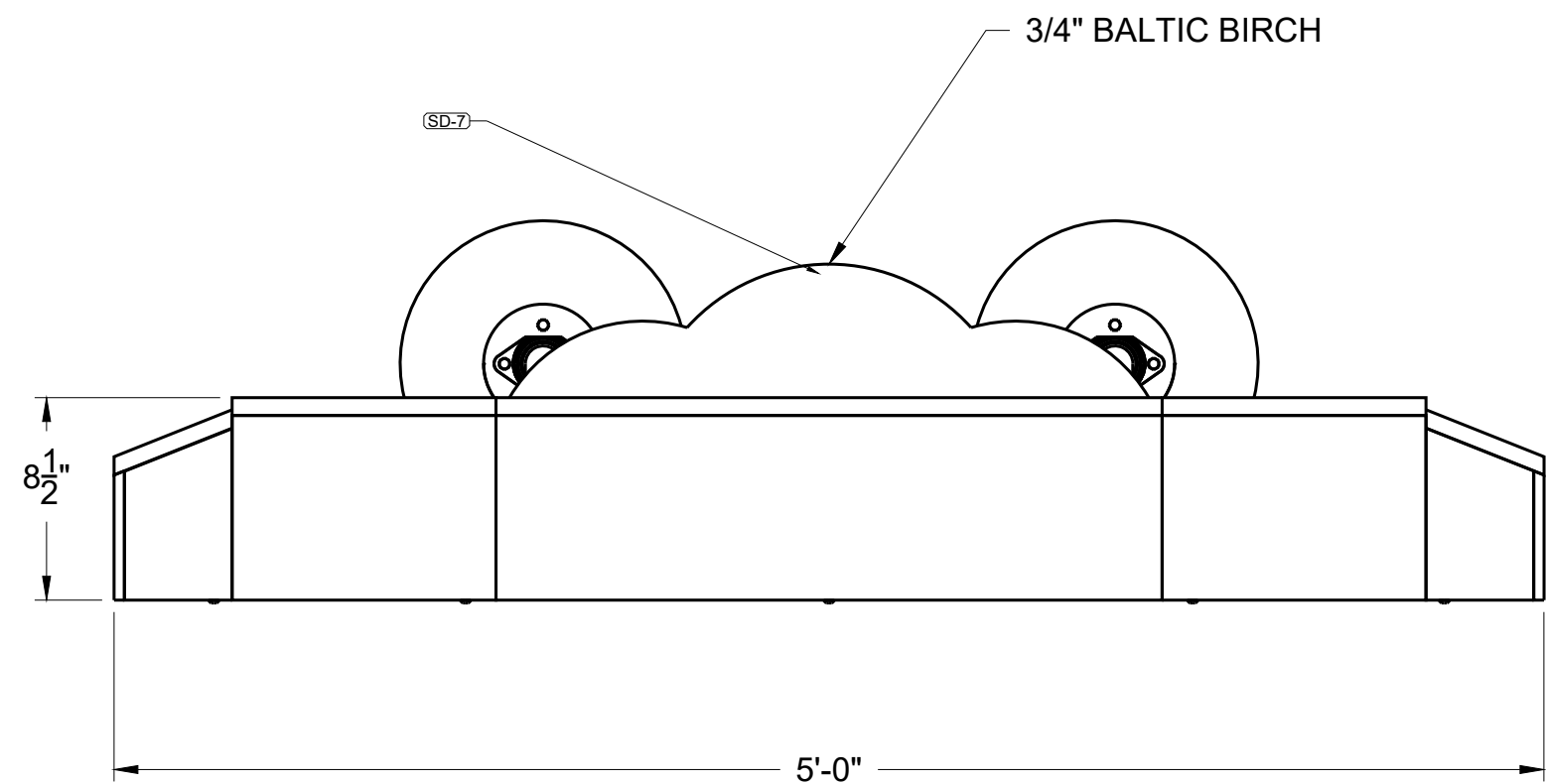
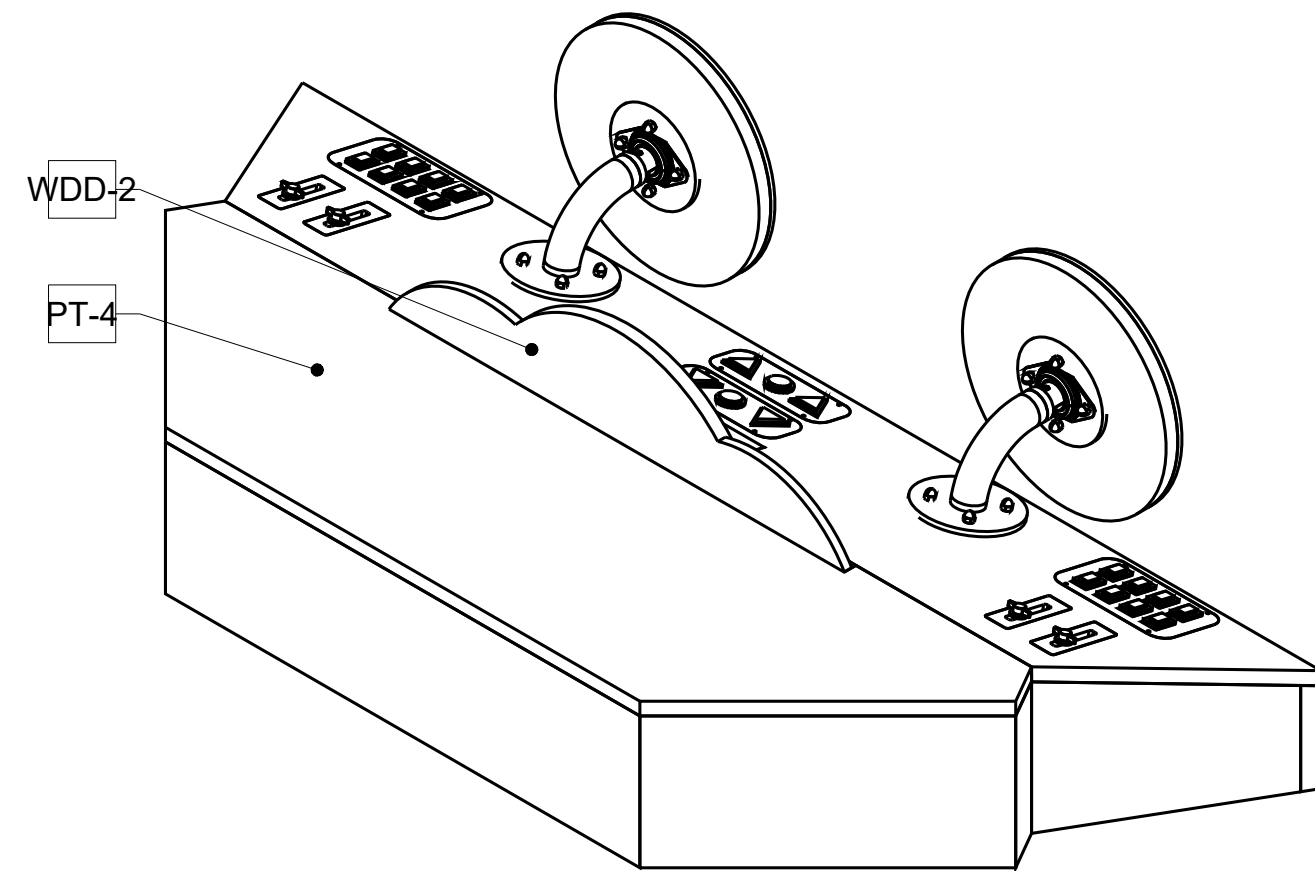
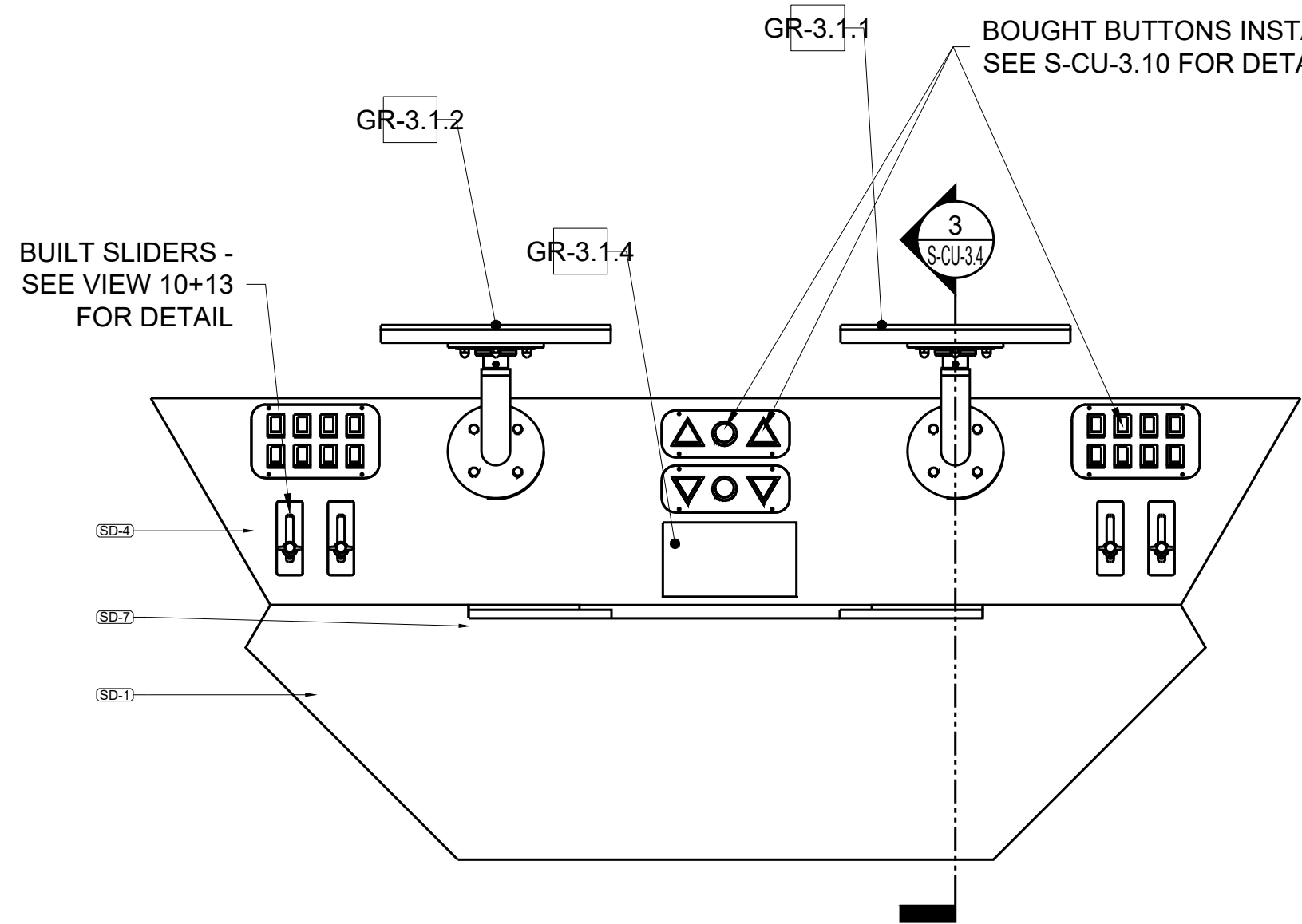
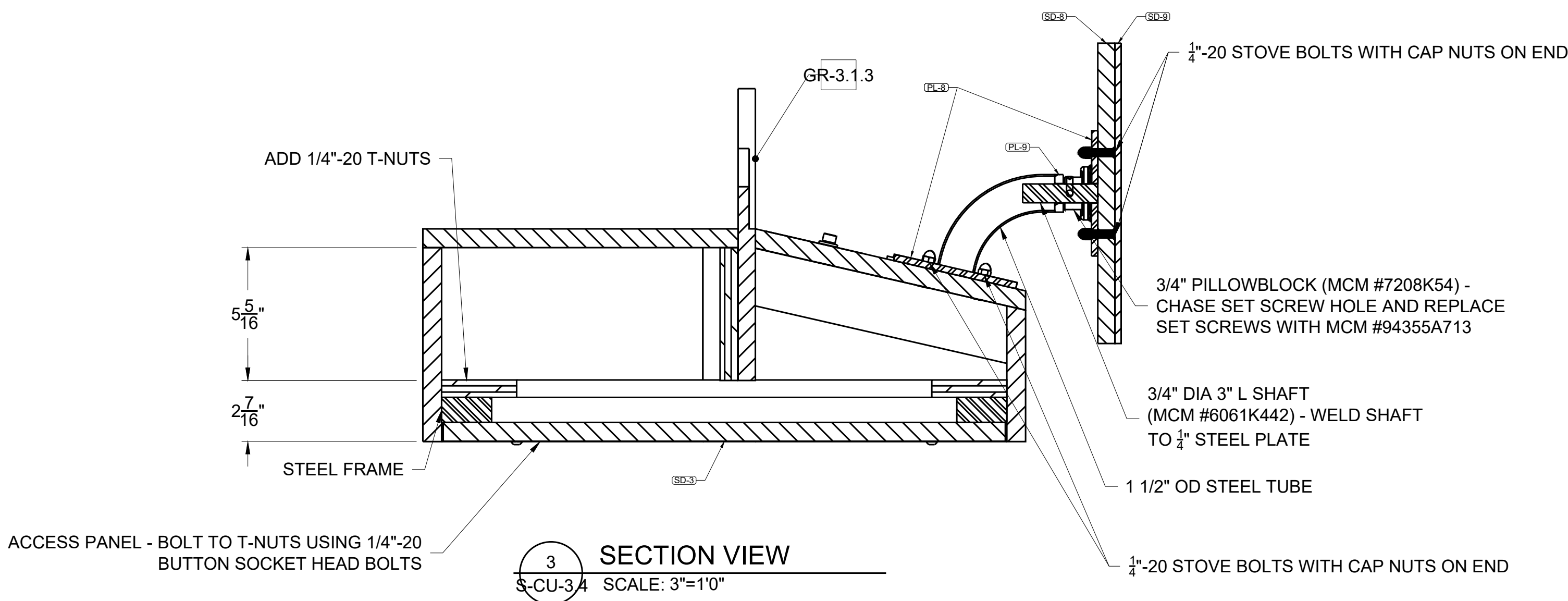
- A - 105°
- B - 120°
- C - 135°
- D - 175°



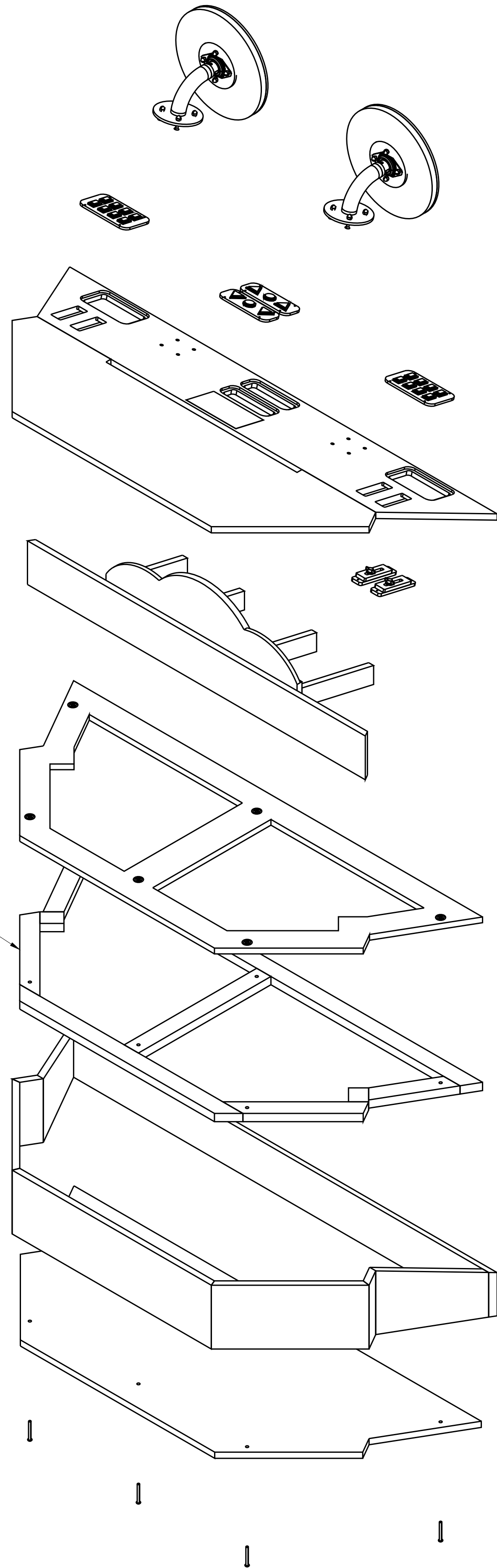
5 BRACKET MAP
S-CU-3.3 SCALE: 1 1/2"=1'0"

GENERAL NOTES:

- 1/8" ROUNDOVER ON ALL EDGES UNLESS OTHERWISE NOTED.
- SAND ALL WOODEN SURFACES TO STAIN (120 GRIT) UNLESS OTHERWISE NOTED
- GRIND ALL EXPOSED METAL SURFACES SMOOTH
- ENTIRE UNIT IS PAINTED IN PT-4 EXCEPT FOR THE GAUGE CLUSTER
- OUTER SKIN MADE OF 3/4" MDF AND THE INTERIOR FRAME IS MADE OF 1/2" UND UNLESS OTHERWISE NOTED



METAL FRAME
SEE S-CU-3.5
FOR DETAIL



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SUBMARINE
CONTROL DESK

UNIT:

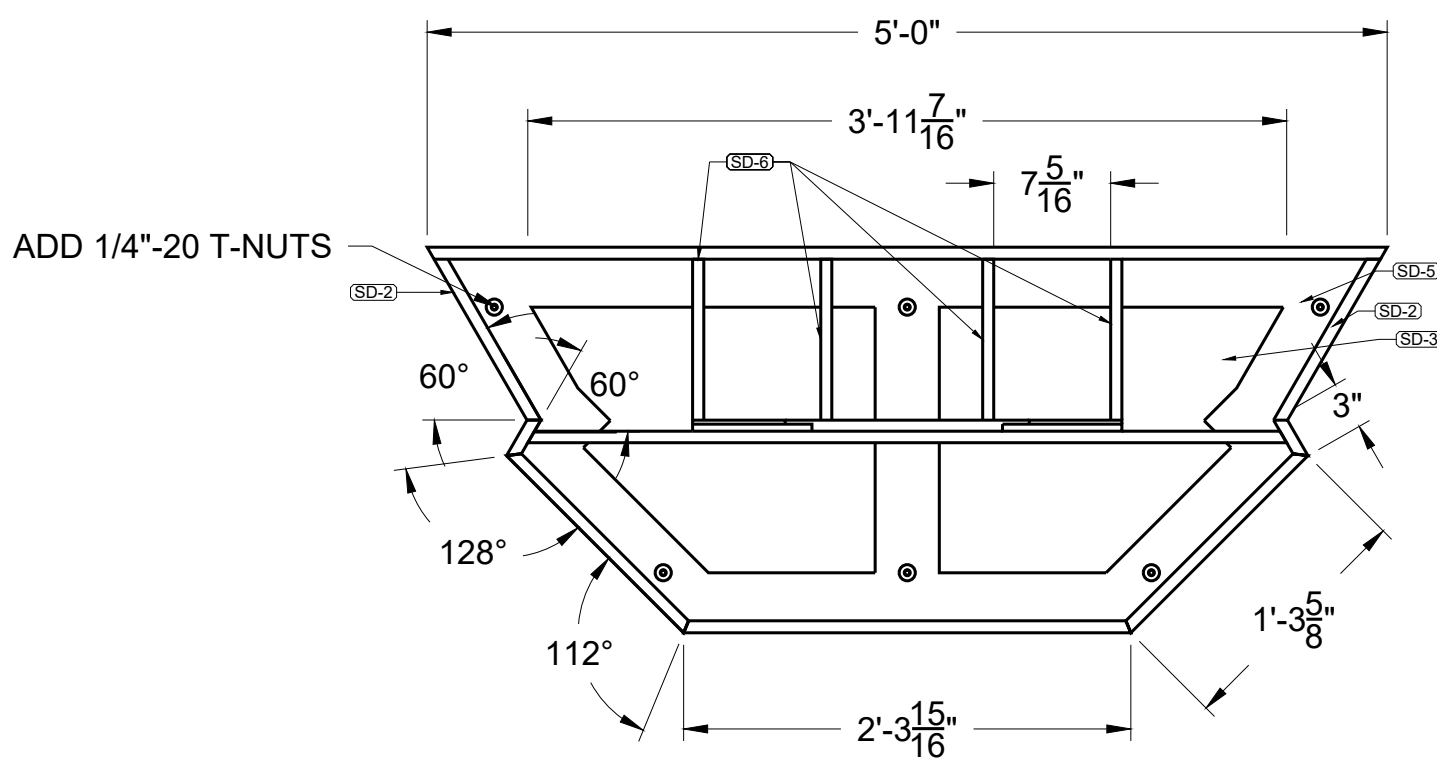
P.M.: C. ARANA
DRAWN: CKB
JOB #: 6454
DATE: 6/18/2024
REV.1: 7/5/2024
REV.2: 7/31/2024
REV.3:
PLATE:

S-CU-3.4

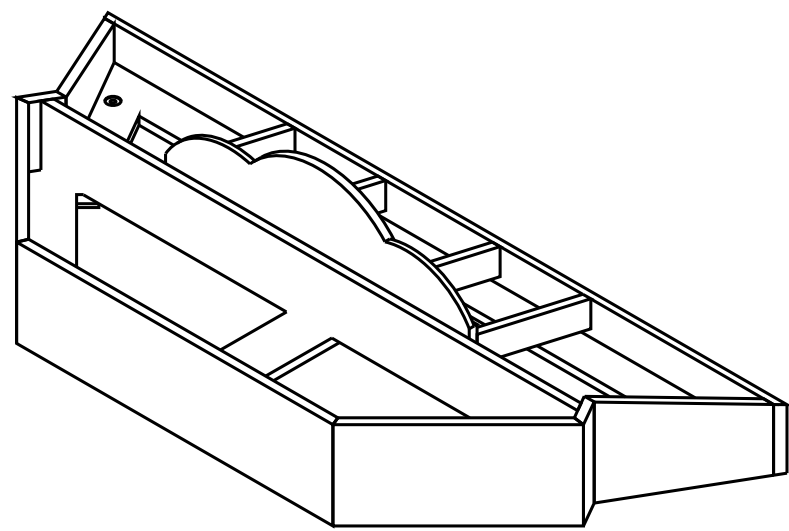
APPROVED:

GENERAL NOTES:

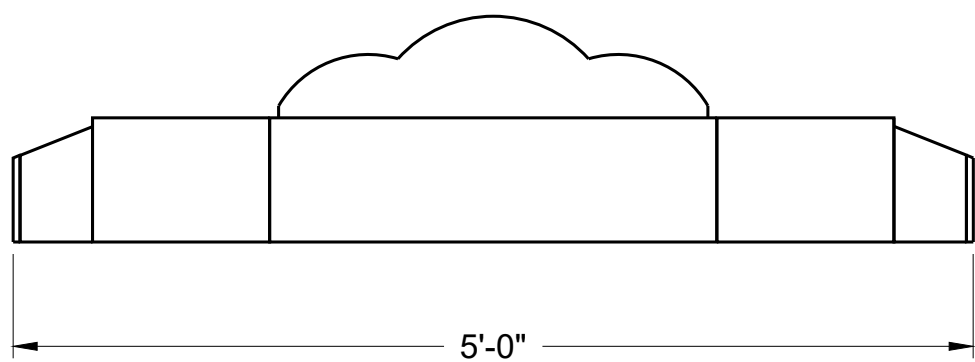
- 1/8" ROUNDOVER ON ALL EDGES UNLESS OTHERWISE NOTED.
- SAND ALL WOODEN SURFACES TO STAIN (120 GRIT) UNLESS OTHERWISE NOTED
- GRIND ALL EXPOSED METAL SURFACES SMOOTH
- ENTIRE UNIT IS PAINTED IN PT-4 EXCEPT FOR THE GAUGE CLUSTER
- OUTER SKIN MADE OF 3/4" MDF AND THE INTERIOR FRAME IS MADE OF 1/2" UND UNLESS OTHERWISE NOTED



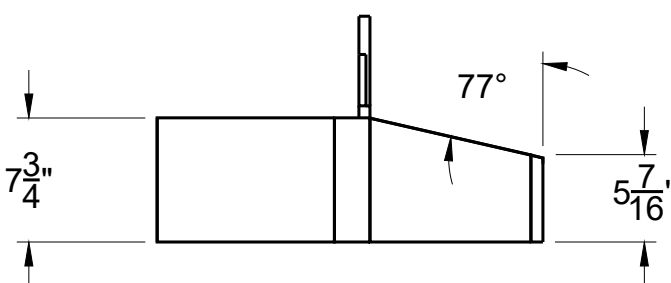
1 FRAME TOP VIEW
\$-CU-3.5 SCALE: 1"=1'0"
TOP PANELS AND DETAILS REMOVED FOR CLARITY



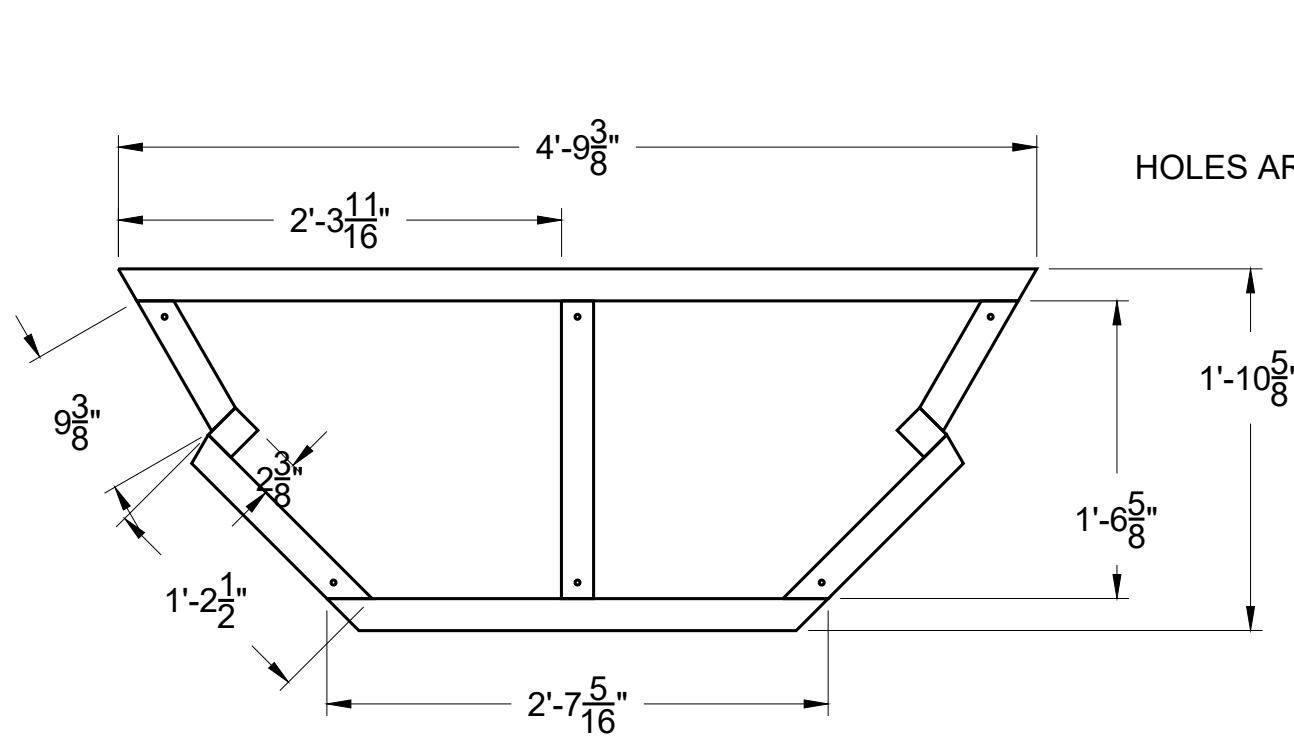
3 FRAME ISO VIEW
\$-CU-3.5 SCALE: 1"=1'0"
TOP PANELS AND DETAILS REMOVED FOR CLARITY



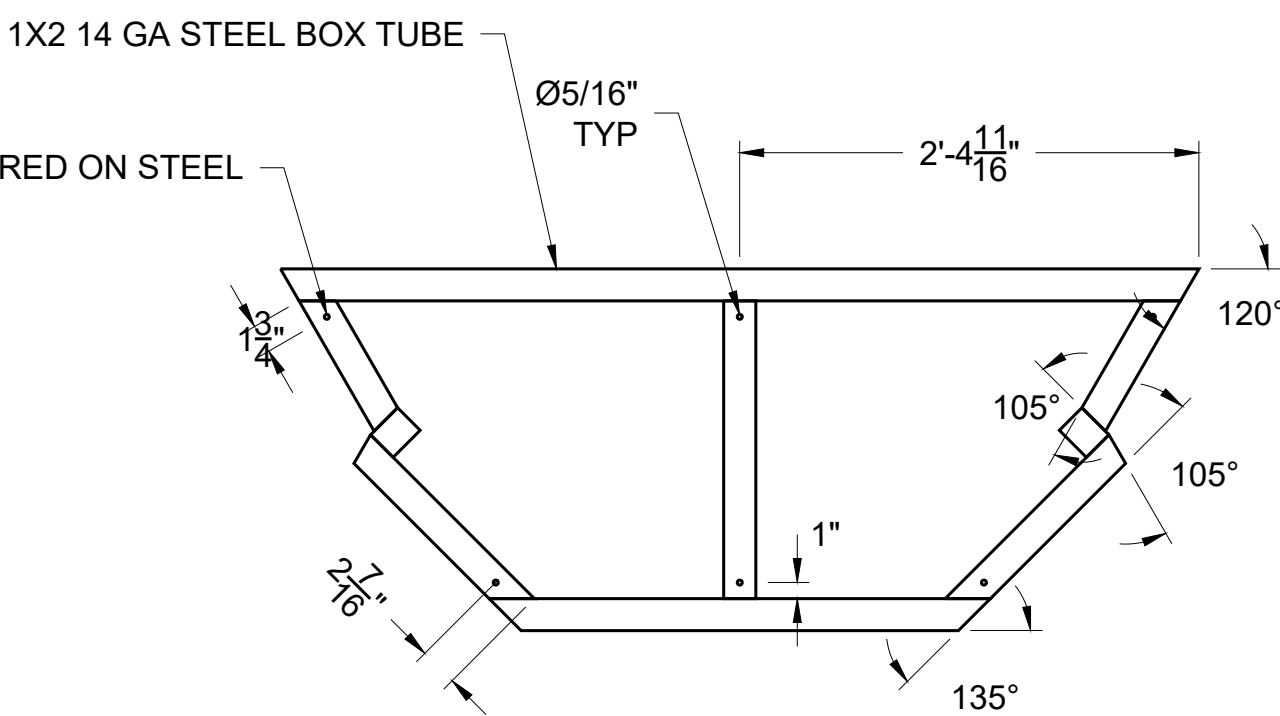
2 FRAME FRONT VIEW
\$-CU-3.5 SCALE: 1"=1'0"
TOP PANELS AND DETAILS REMOVED FOR CLARITY



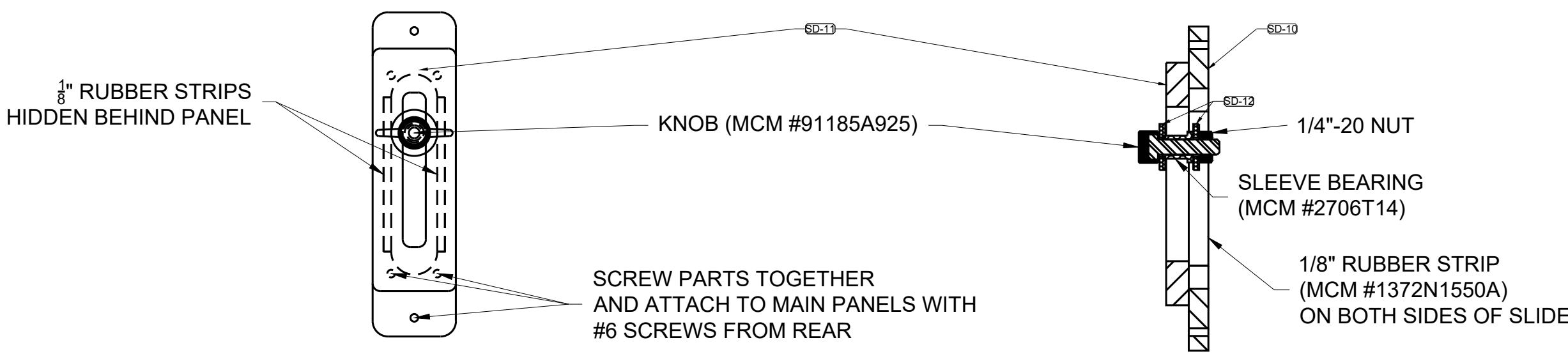
4 FRAME SIDE VIEW
\$-CU-3.5 SCALE: 1"=1'0"
TOP PANELS AND DETAILS REMOVED FOR CLARITY



5 METAL FRAME TOP VIEW
\$-CU-3.5 SCALE: 1"=1'0"



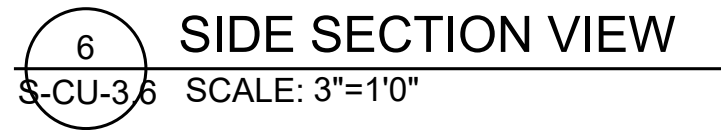
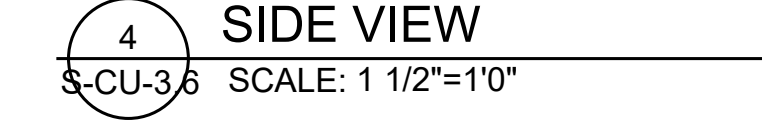
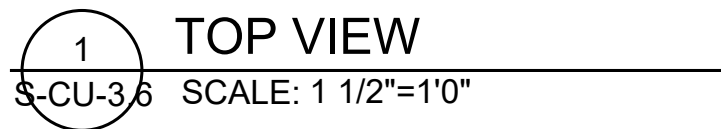
7 METAL FRAME TOP VIEW
\$-CU-3.5 SCALE: 1"=1'0"



6 SLIDER DETAIL VIEW
\$-CU-3.5 SCALE: 6"=1'0"
MAKE 6 TOTAL

8 SLIDER SECTION VIEW
\$-CU-3.5 SCALE: 6"=1'0"
MAKE 6 TOTAL

- 1/8" ROUNDOVER ON ALL EDGES UNLESS OTHERWISE NOTED.
- SAND ALL WOODEN SURFACES TO STAIN (120 GRIT) UNLESS OTHERWISE NOTED
- GRIND ALL EXPOSED METAL SURFACES SMOOTH
- FULLY ASSEMBLE STEEL FRAME BEFORE MOUNTING ANY WOOD



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SUBMARINE
MIDDLE HULL

UNIT:

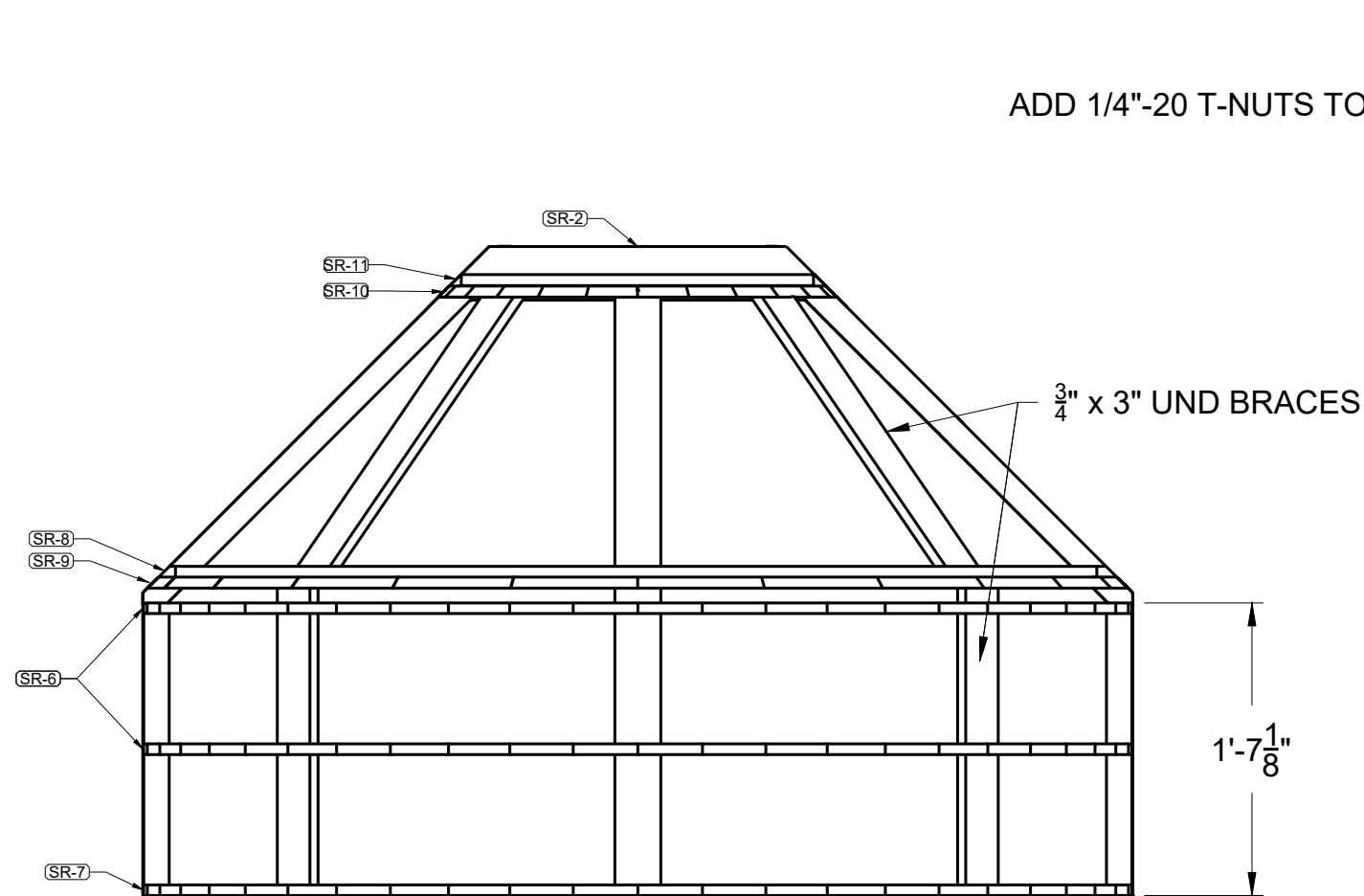
P.M.:	C. ARANA
DRAWN:	CKB
JOB #:	6454
DATE:	6/18/2024
REV.1:	7/5/2024
REV.2:	7/31/2024
REV.3:	
PLATE:	

S-CU-3.6

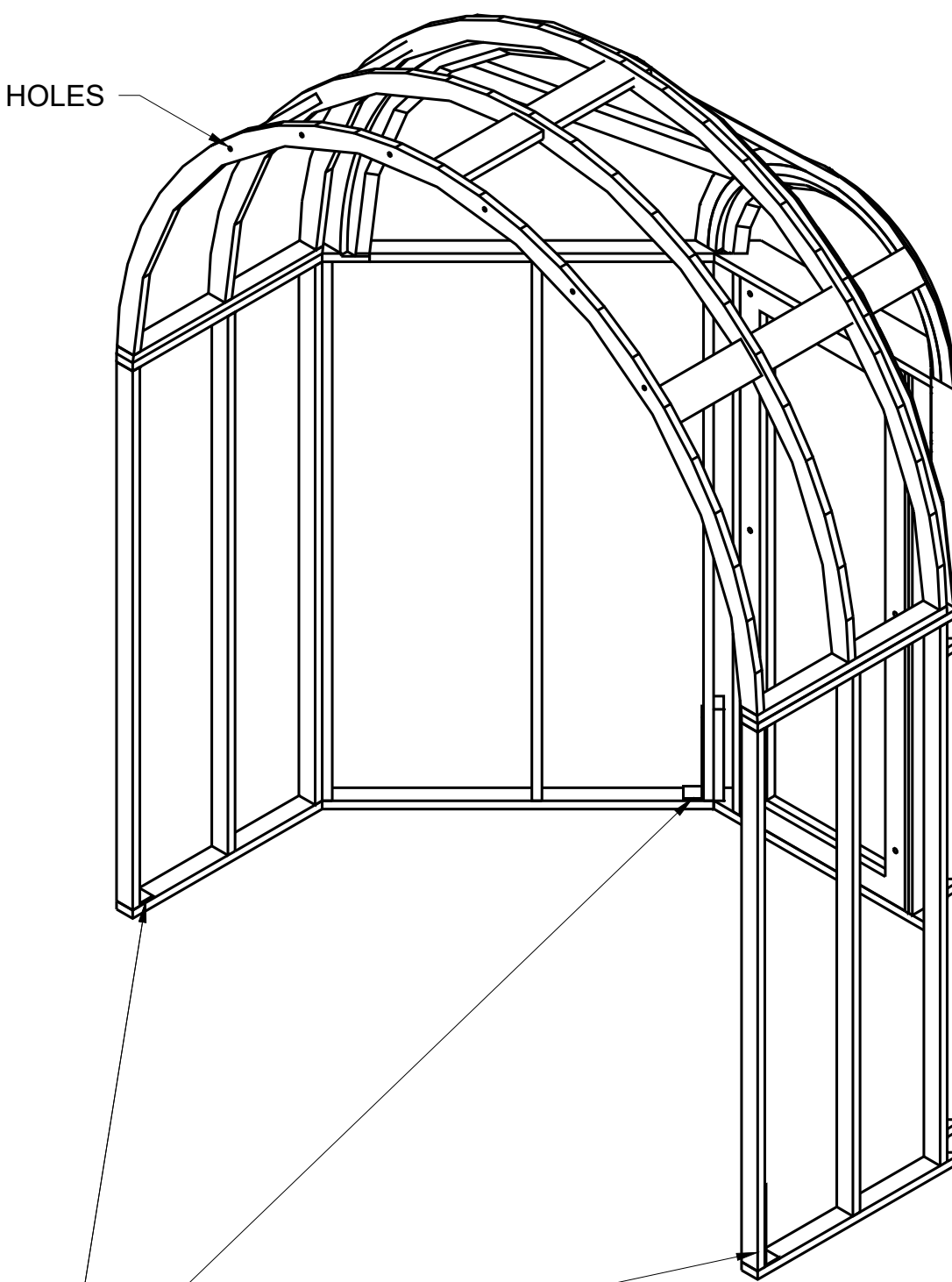
APPROVED:

GENERAL NOTES:

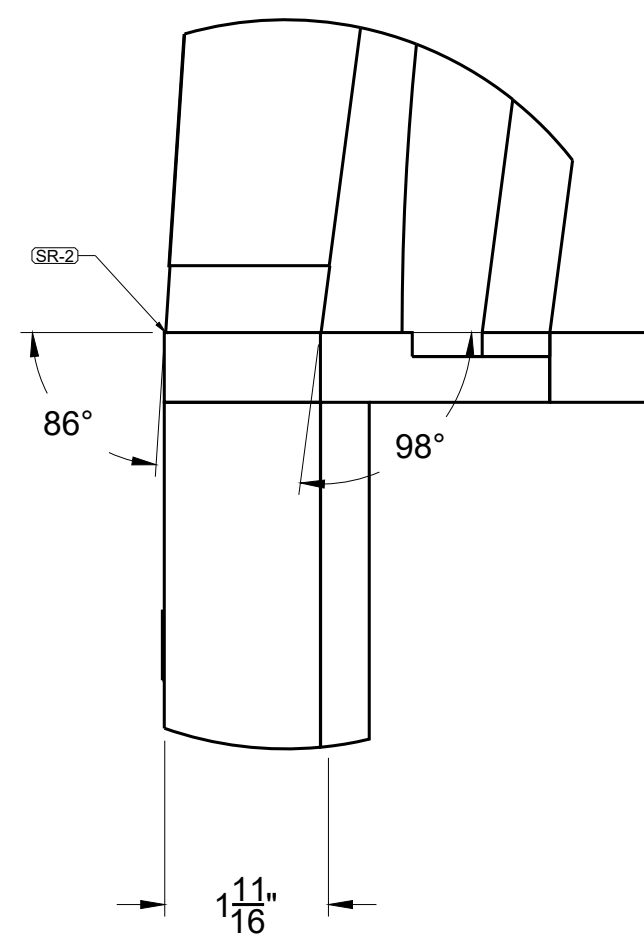
- 1/8" ROUNDOVER ON ALL EDGES UNLESS OTHERWISE NOTED.
- SAND ALL WOODEN SURFACES TO STAIN (120 GRIT) UNLESS OTHERWISE NOTED
- GRIND ALL EXPOSED METAL SURFACES SMOOTH
- ALL INTERIOR FRAMING MADE OF $\frac{3}{4}$ " UND
- BACK PAINT UNIT



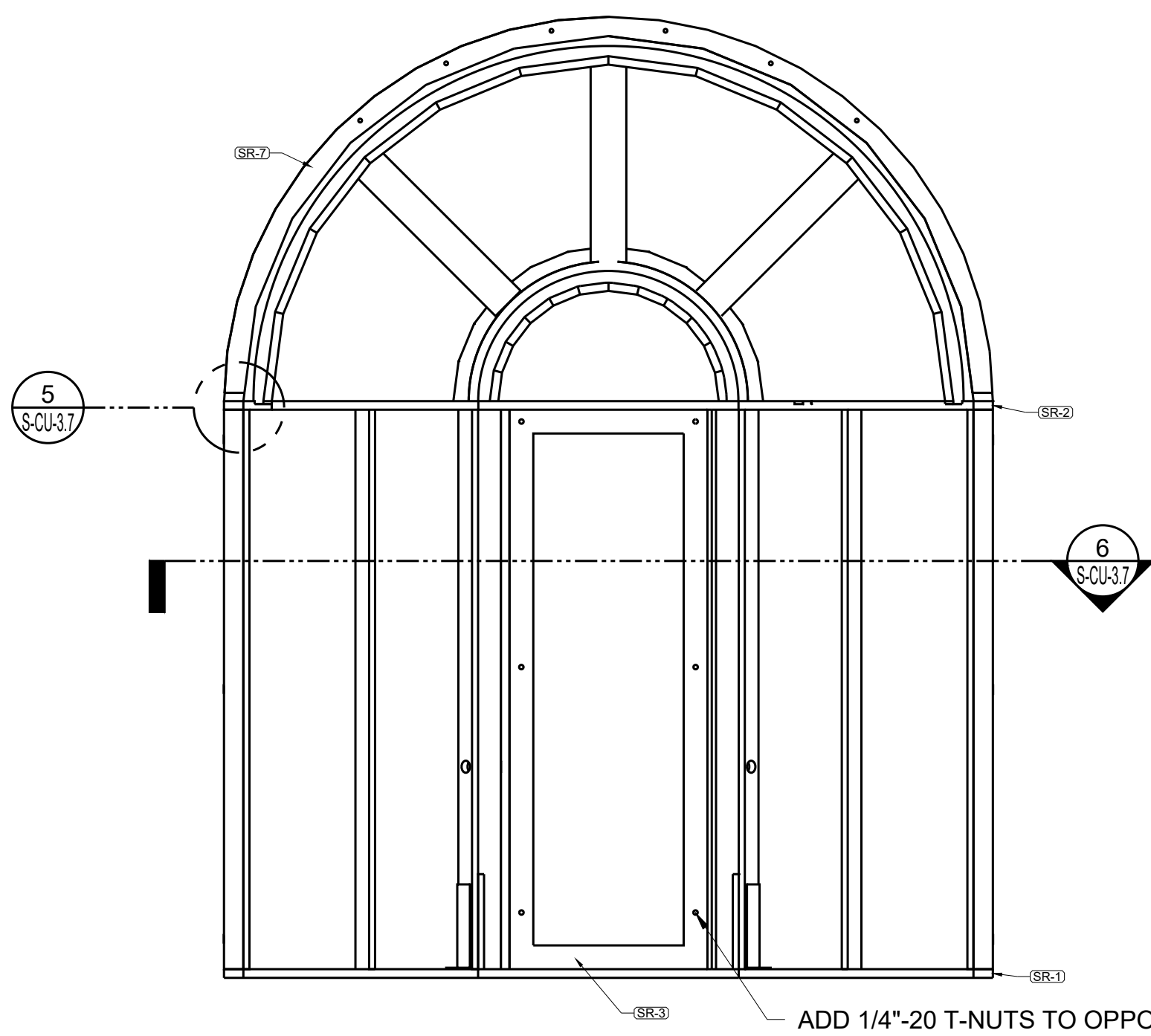
1 TOP VIEW
S-CU-3/7 SCALE: 1"=1'0"



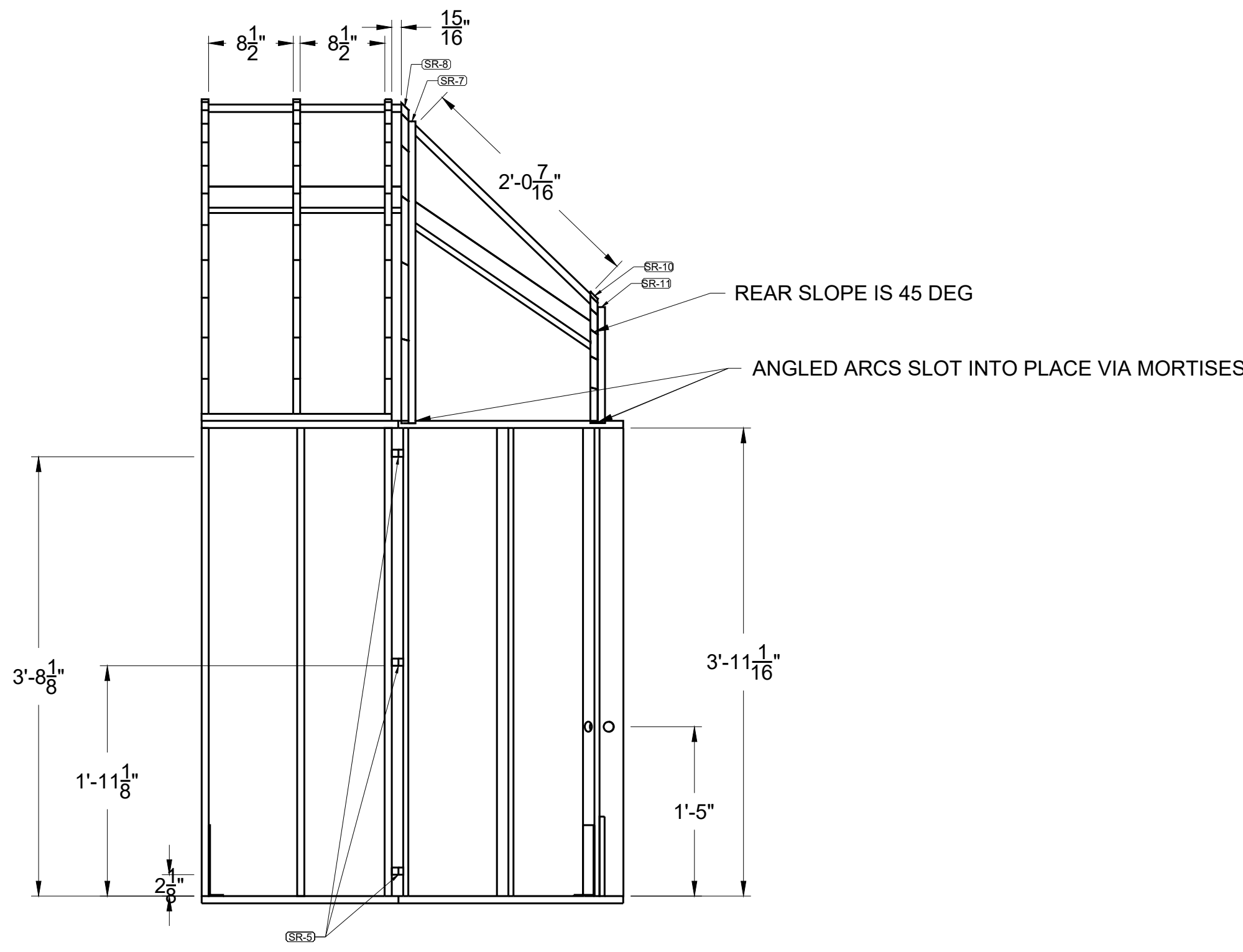
3 ISO VIEW
S-CU-3/7 SCALE: NOT TO SCALE



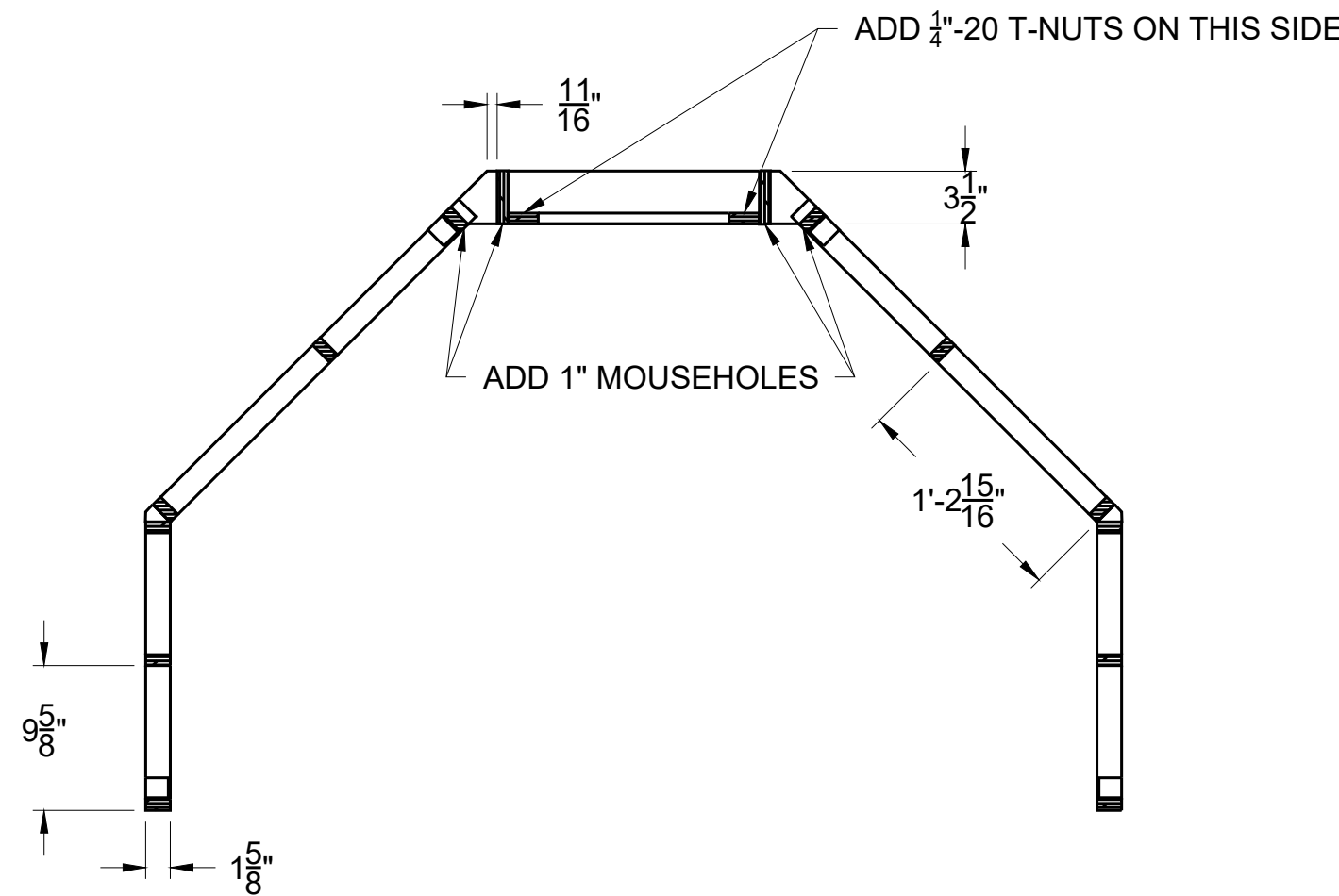
5 FRONT DETAIL VIEW
S-CU-3/7 SCALE: 6"=1'0"



2 FRONT VIEW
S-CU-3/7 SCALE: 1"=1'0"



4 SIDE VIEW
S-CU-3/7 SCALE: 1"=1'0"



6 TOP SECTION VIEW
S-CU-3/7 SCALE: 1"=1'0"

GENERAL NOTES:

- 1/8" ROUNDOVER ON ALL EDGES UNLESS OTHERWISE NOTED.
- SAND ALL WOODEN SURFACES TO STAIN (120 GRIT) UNLESS OTHERWISE NOTED
- GRIND ALL EXPOSED METAL SURFACES SMOOTH
- ALL FACES ARE 3/4" BALTIC BIRCH UNLESS OTHERWISE NOTED

REAR VERTICAL PANELS
FACE VENUE WALL -
MAKE OUT OF 3/4" SHOP BIRCH AND
PAINT PT-46,
NO BASEBOARDS HERE

WE WILL HAVE SIMILAR GAPPING
AS THE FRONT HULL DUE TO
PANEL DESIGN BUT THESE
WILL BE HIDDEN ON SITE

LEAVE OFF FOR INSTALL

ADD CHAMFER ON ALL EDGES TO MATCH
VERTICAL PANELS WITH V-GROOVES

3/4" X 4" MDF BASEBOARD

NARROW OUTSIDE PANELS ARE A RANDOM ASSORTMENT OF:

- WDD-7 (45%)
- WDD-8 (45%)
- WDD-13 (10%)

ALL OTHER BUTTONS AND SWITCHES
ARE PURCHASES THAT WILL BE INSTALLED
BY ELECTRICS - SEE S-CU-3.10 FOR DETAIL

1 TOP VIEW
S-CU-3.8 SCALE: 1"=1'0"

3 ISO VIEW
S-CU-3.8 SCALE: NOT TO SCALE

5 SIDE SECTION VIEW
S-CU-3.8 SCALE: 1"=1'0"

7 PARTIAL FRONT SECTION VIEW
S-CU-3.8 SCALE: 1"=1'0"

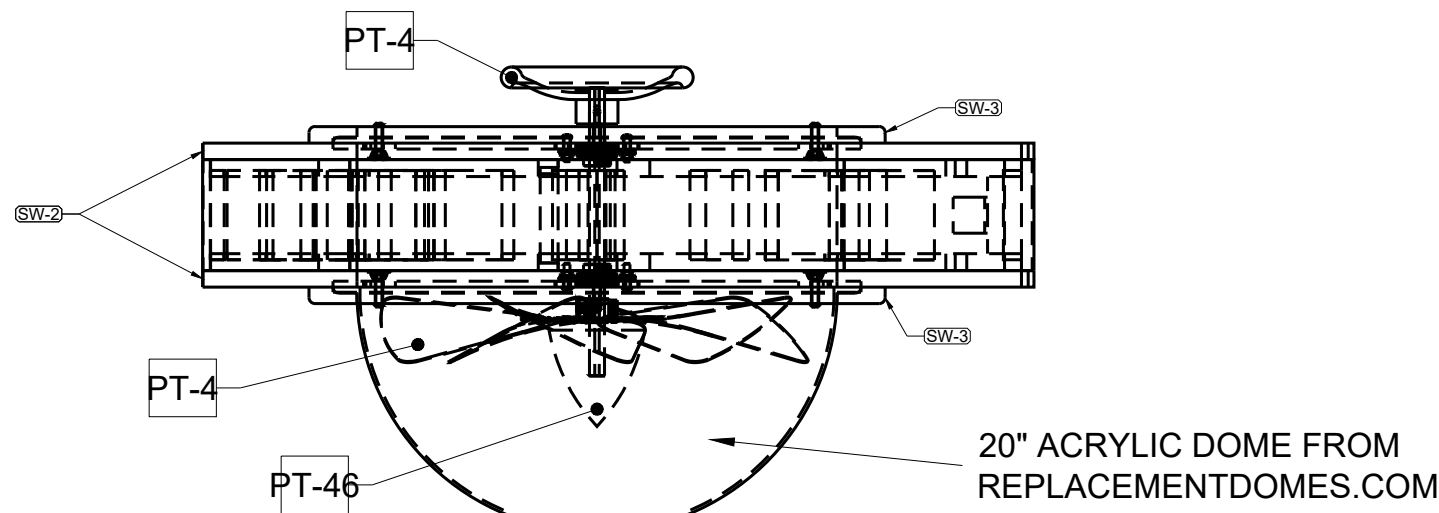
2 FRONT VIEW
S-CU-3.8 SCALE: 1"=1'0"

4 SIDE VIEW
S-CU-3.8 SCALE: 1"=1'0"

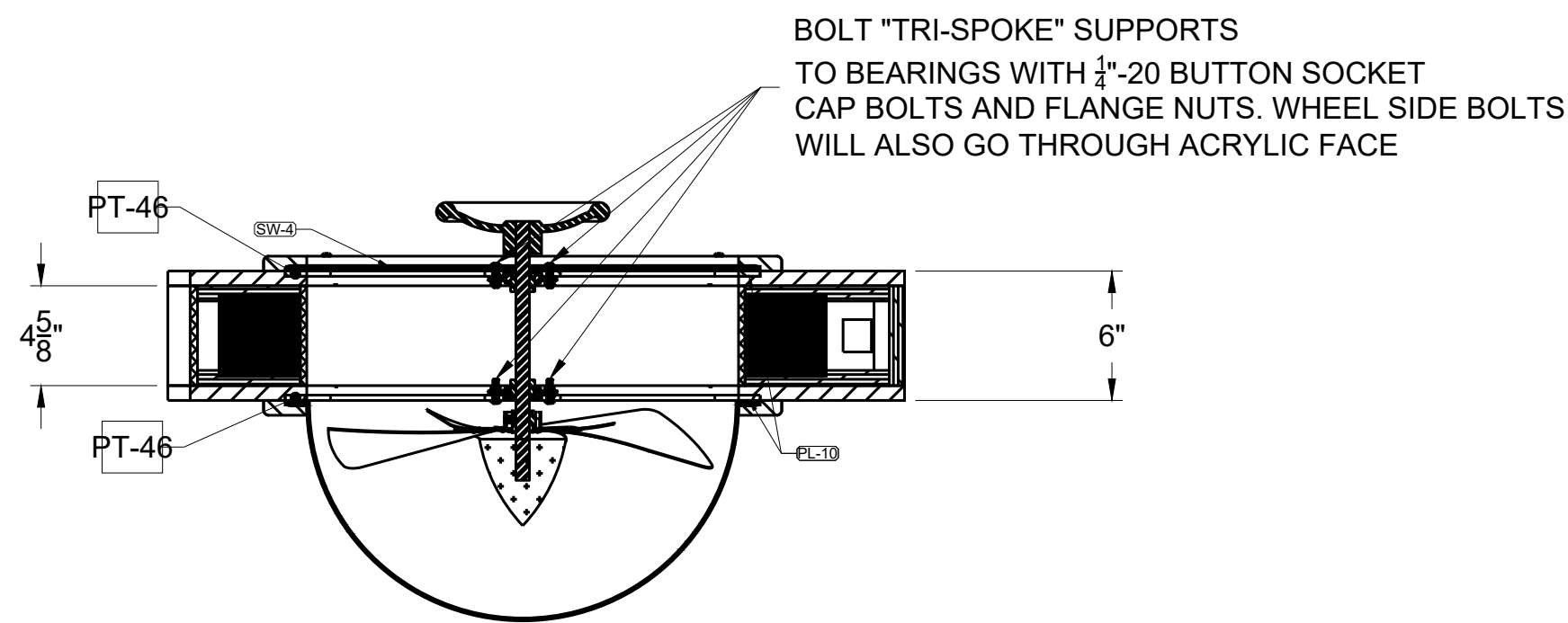
6 TOP SECTION VIEW
S-CU-3.8 SCALE: 1"=1'0"

GENERAL NOTES:

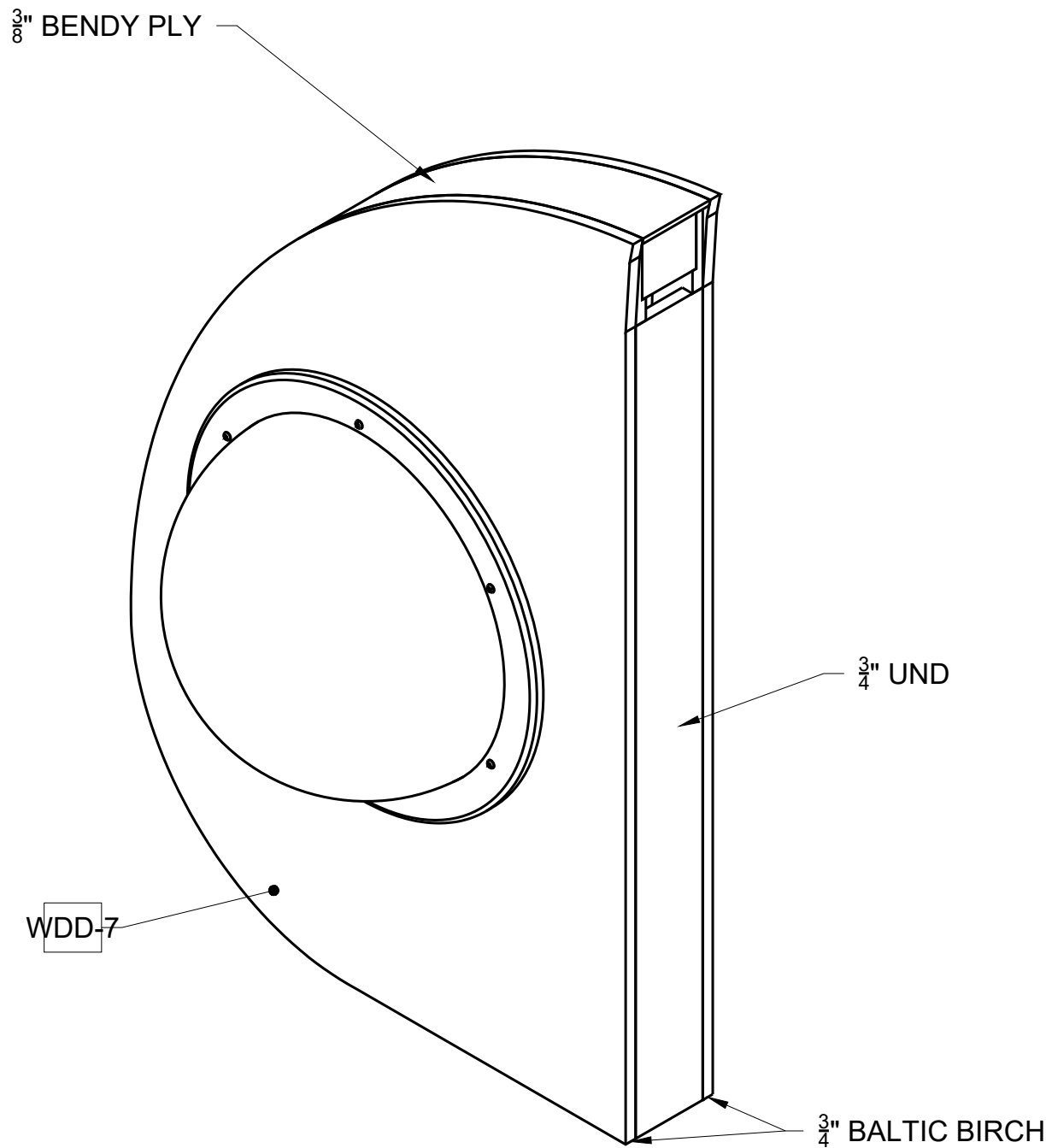
- 1/8" ROUNDOVER ON ALL EDGES UNLESS OTHERWISE NOTED.
- SAND ALL WOODEN SURFACES TO STAIN (120 GRIT) UNLESS OTHERWISE NOTED
- GRIND ALL EXPOSED METAL SURFACES SMOOTH
- MAKE 1 AND R&R 1
- BACKPAINT INTERIOR FRAMING



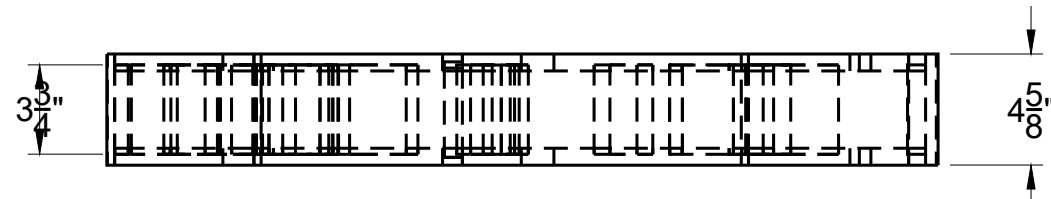
1 TOP VIEW
SCALE: 1 1/2"=1'0"
MAKE 1 AND R&R 1



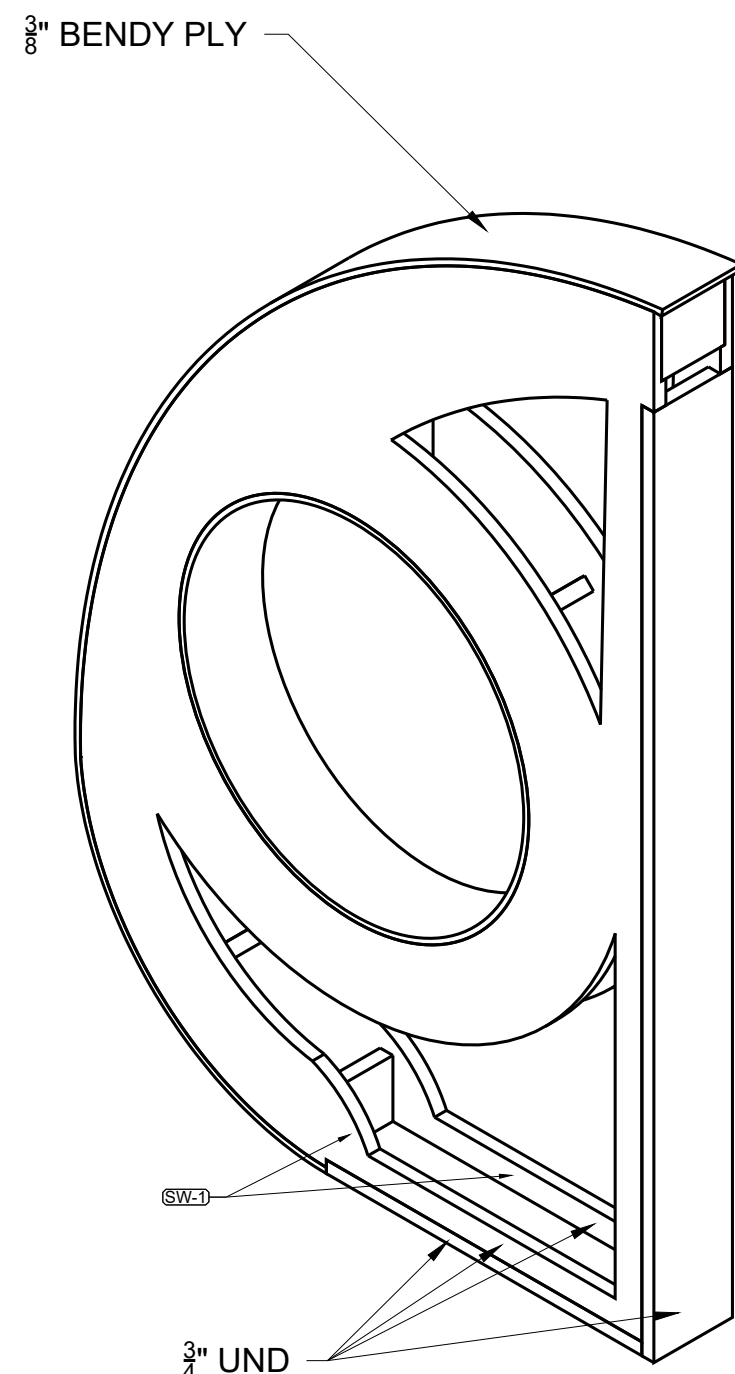
2 TOP SECTION VIEW
SCALE: 1 1/2"=1'0"
MAKE 1 AND R&R 1



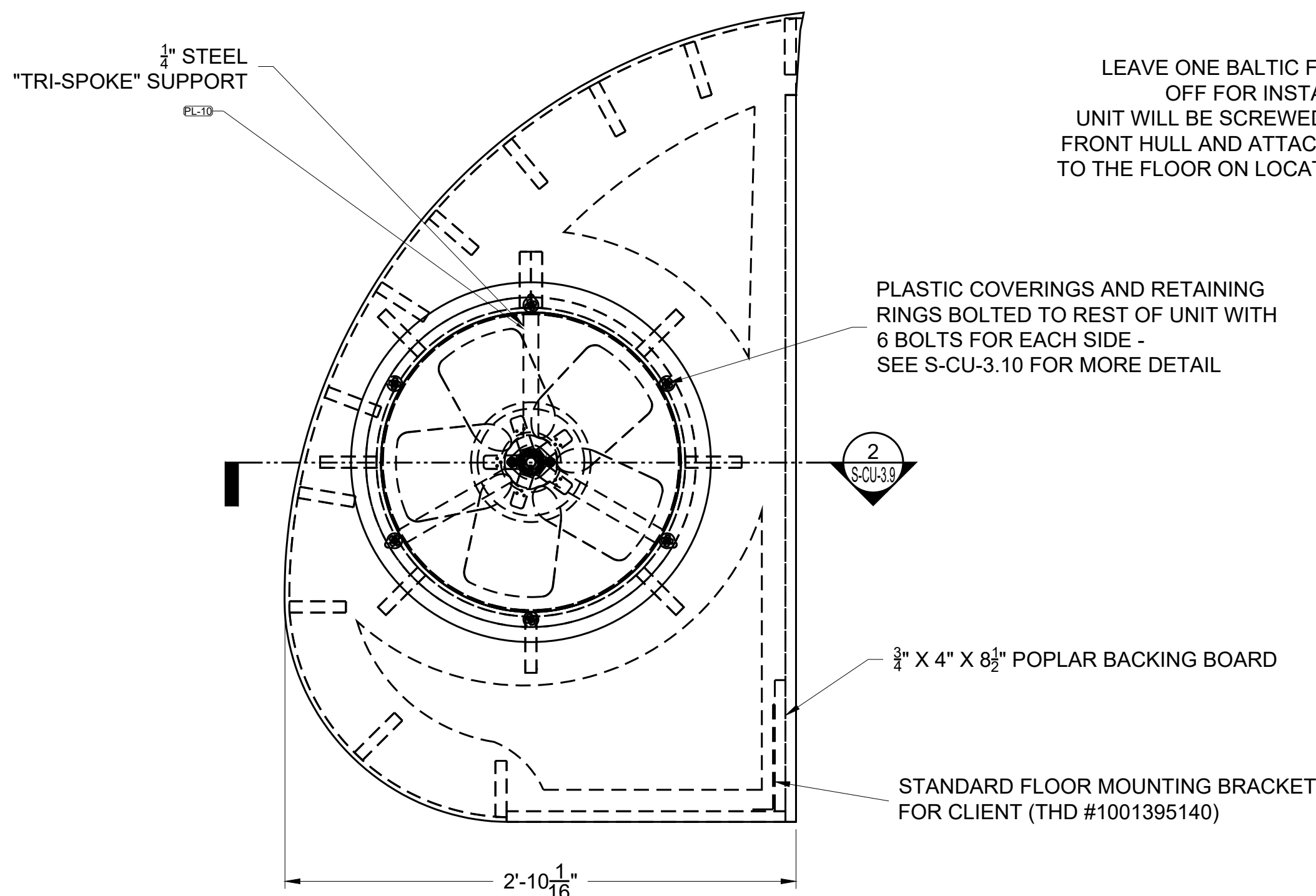
4 ISO VIEW
SCALE: NOT TO SCALE
MAKE 1 AND R&R 1



6 TOP FRAME VIEW
SCALE: 1 1/2"=1'0"
MAKE 1 AND R&R 1
EXTERIOR FACE PARTS AND FAN REMOVED FOR CLARITY



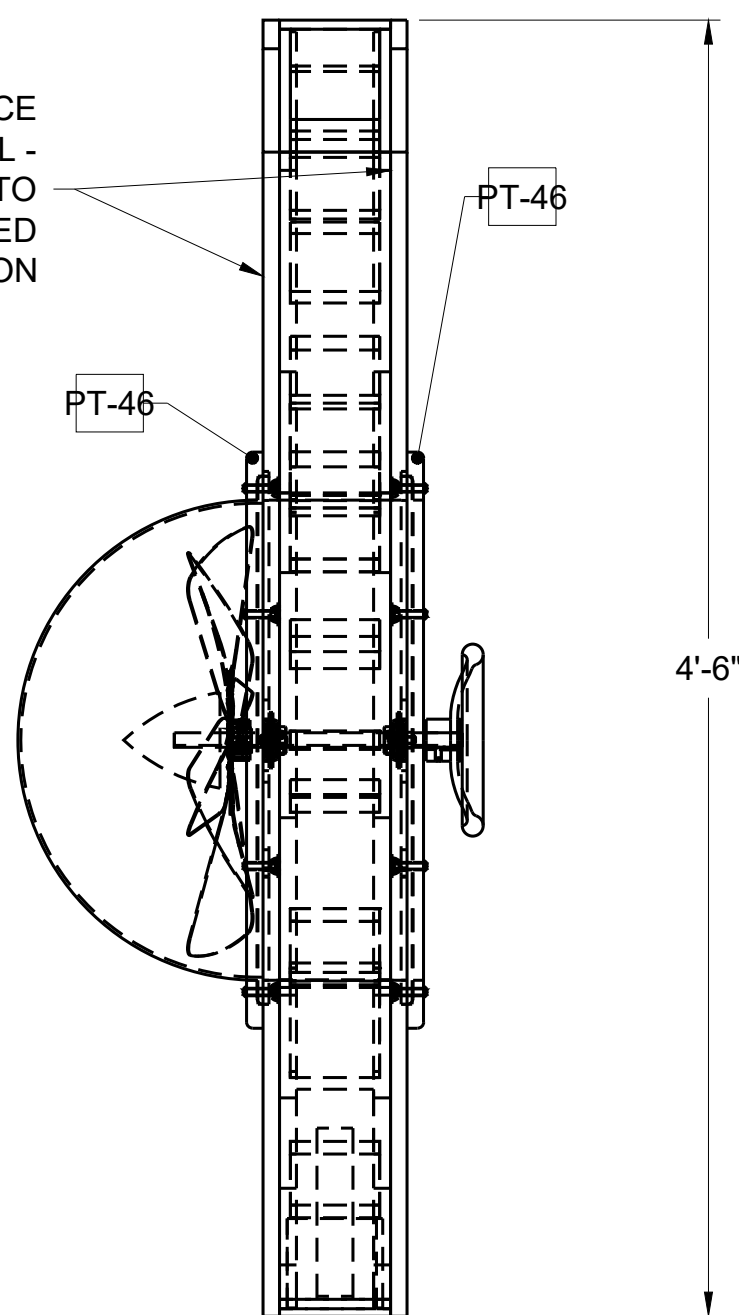
8 FRAME ISO VIEW
SCALE: NOT TO SCALE
MAKE 1 AND R&R 1
EXTERIOR FACE PARTS AND FAN REMOVED FOR CLARITY



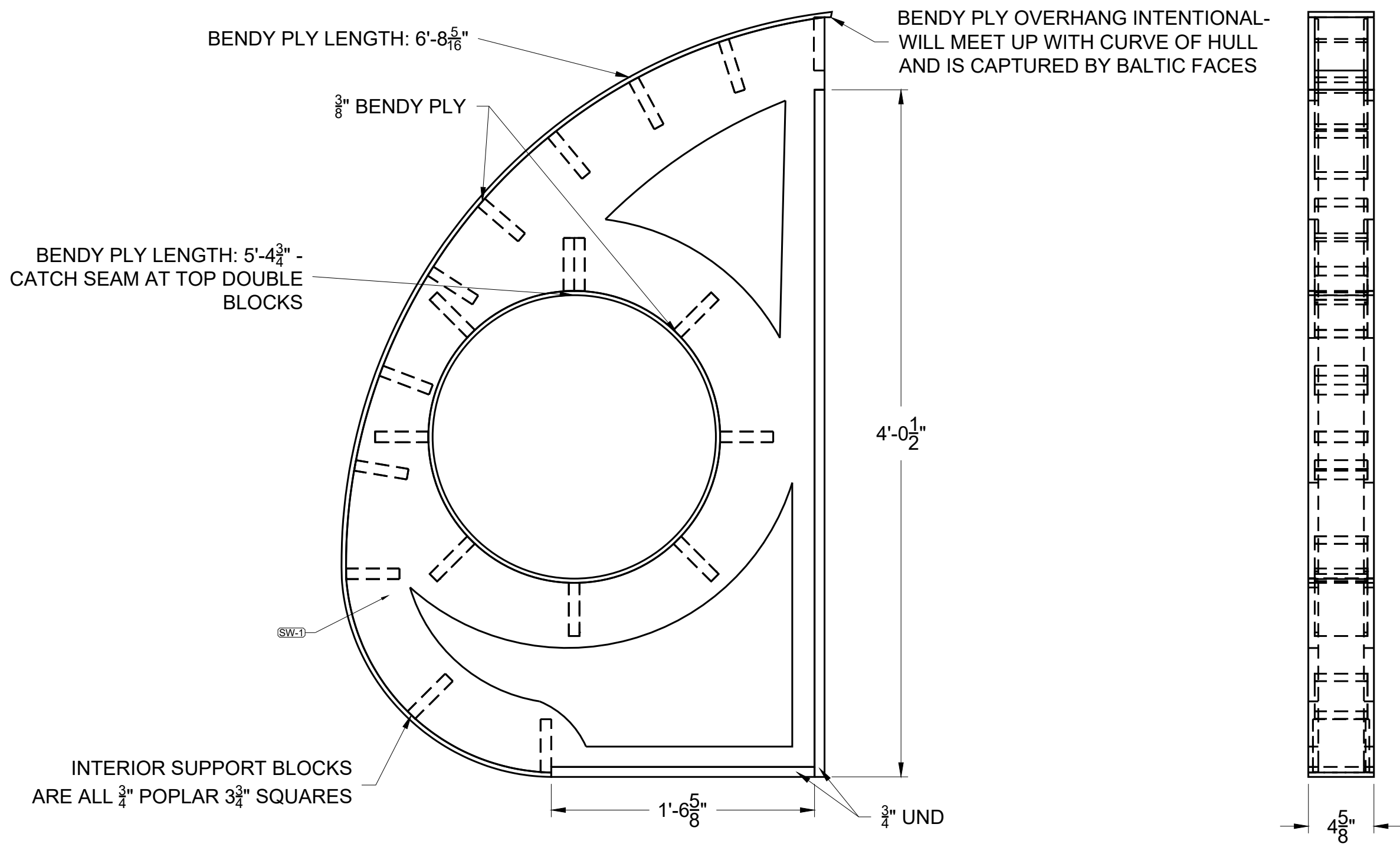
3 FRONT VIEW
SCALE: 1 1/2"=1'0"
MAKE 1 AND R&R 1

LEAVE ONE BALTIC FACE OFF FOR INSTALL - UNIT WILL BE SCREWED TO FRONT HULL AND ATTACHED TO THE FLOOR ON LOCATION

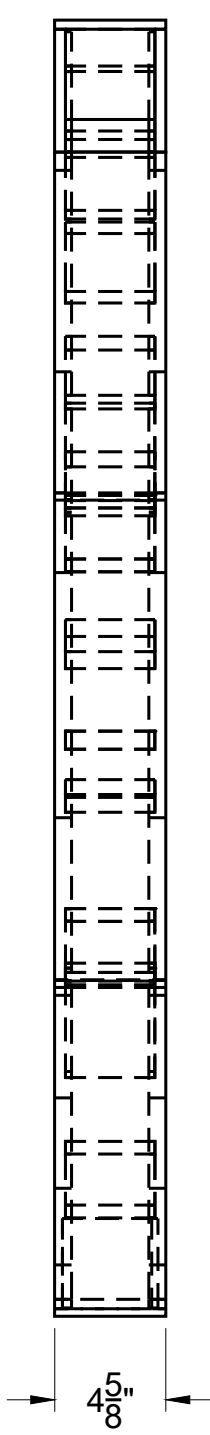
PLASTIC COVERINGS AND RETAINING RINGS BOLTED TO REST OF UNIT WITH 6 BOLTS FOR EACH SIDE - SEE S-CU-3.10 FOR MORE DETAIL



5 SIDE VIEW
SCALE: 1 1/2"=1'0"
MAKE 1 AND R&R 1



7 FRONT FRAME VIEW
SCALE: 1 1/2"=1'0"
MAKE 1 AND R&R 1
EXTERIOR FACE PARTS AND FAN REMOVED FOR CLARITY



9 FRAME SIDE VIEW
SCALE: 1 1/2"=1'0"
MAKE 1 AND R&R 1
EXTERIOR FACE PARTS AND FAN REMOVED FOR CLARITY

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SUBMARINE
WINGS

UNIT:

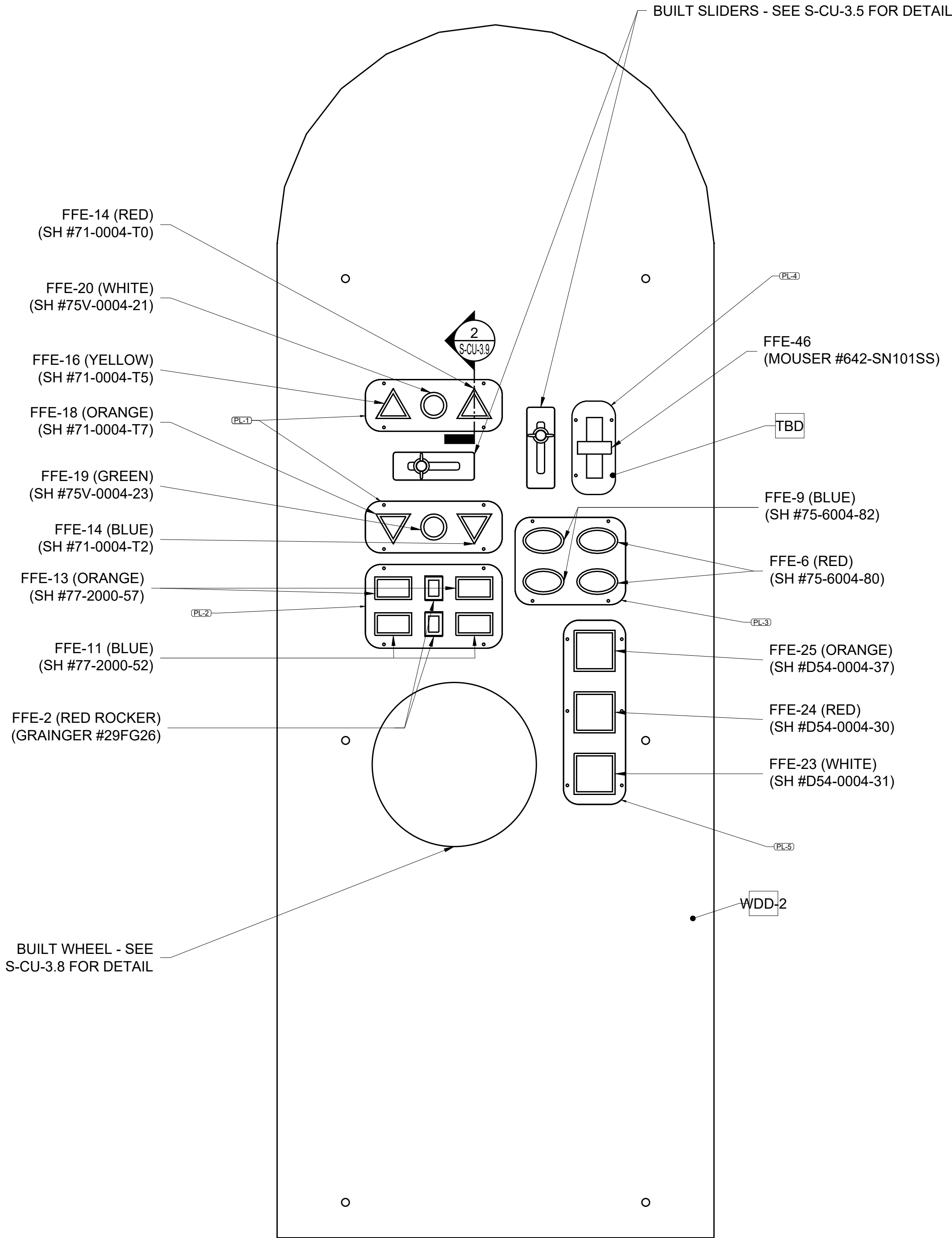
P.M.: C. ARANA
DRAWN: CKB
JOB #: 6454
DATE: 6/18/2024
REV.1: 7/5/2024
REV.2: 7/31/2024
REV.3:
PLATE:

S-CU-3.9

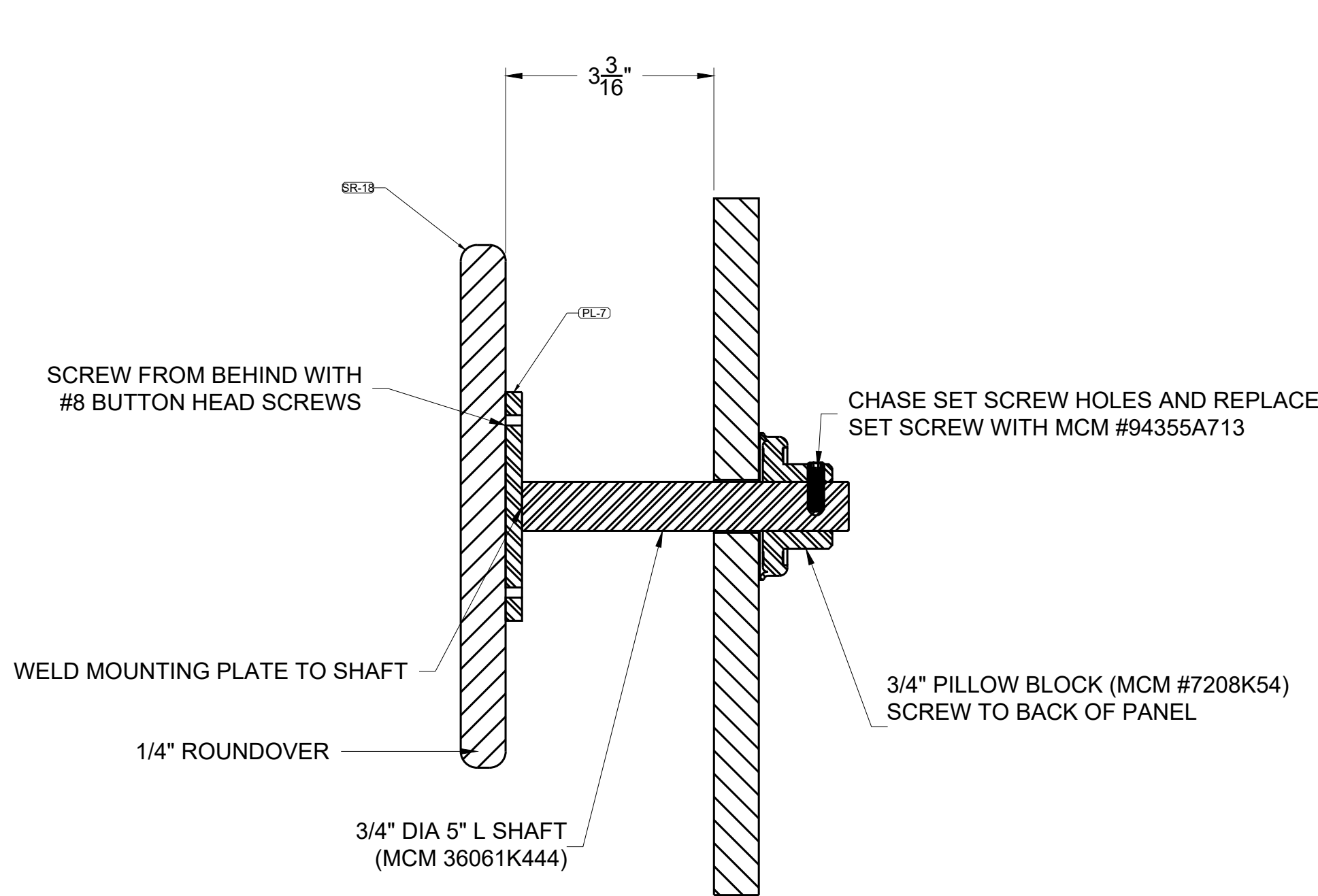
APPROVED:

GENERAL NOTES:

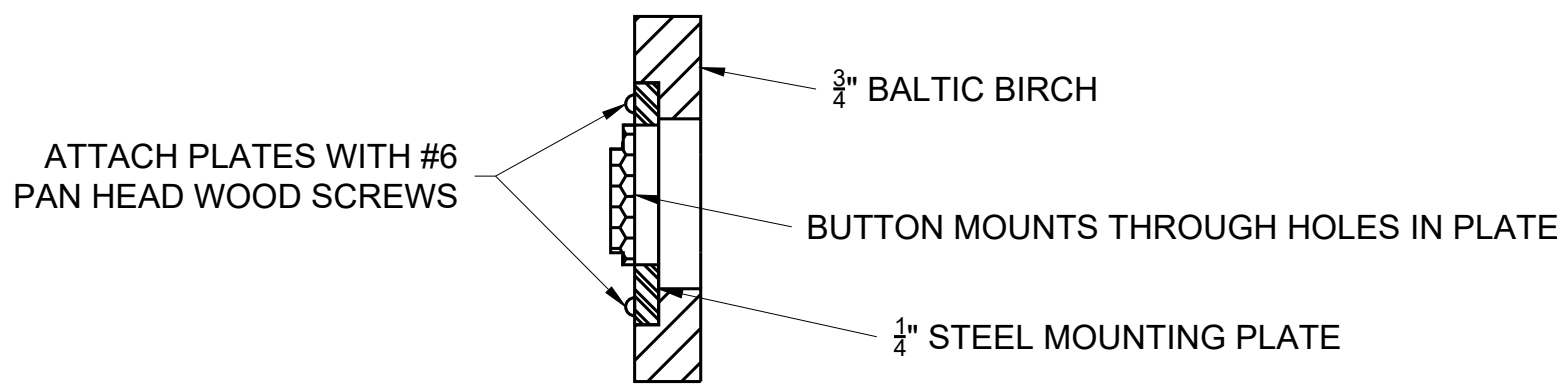
- 1/8" ROUNDOVER ON ALL EDGES UNLESS OTHERWISE NOTED.
- SAND ALL WOODEN SURFACES TO STAIN (120 GRIT) UNLESS OTHERWISE NOTED
- GRIND ALL EXPOSED METAL SURFACES SMOOTH
- PURCHASED ITEMS MAY LOOK SLIGHTLY DIFFERENT FROM WHAT IS DEPICTED HERE
- ALL PURCHASED ITEMS ARE MOUNTED ON 1/4" STEEL PLATES FACE SCREWED TO WOOD WITH #6 SCREWS - MAKES FUTURE REPAIR AND REPLACEMENT EASIER



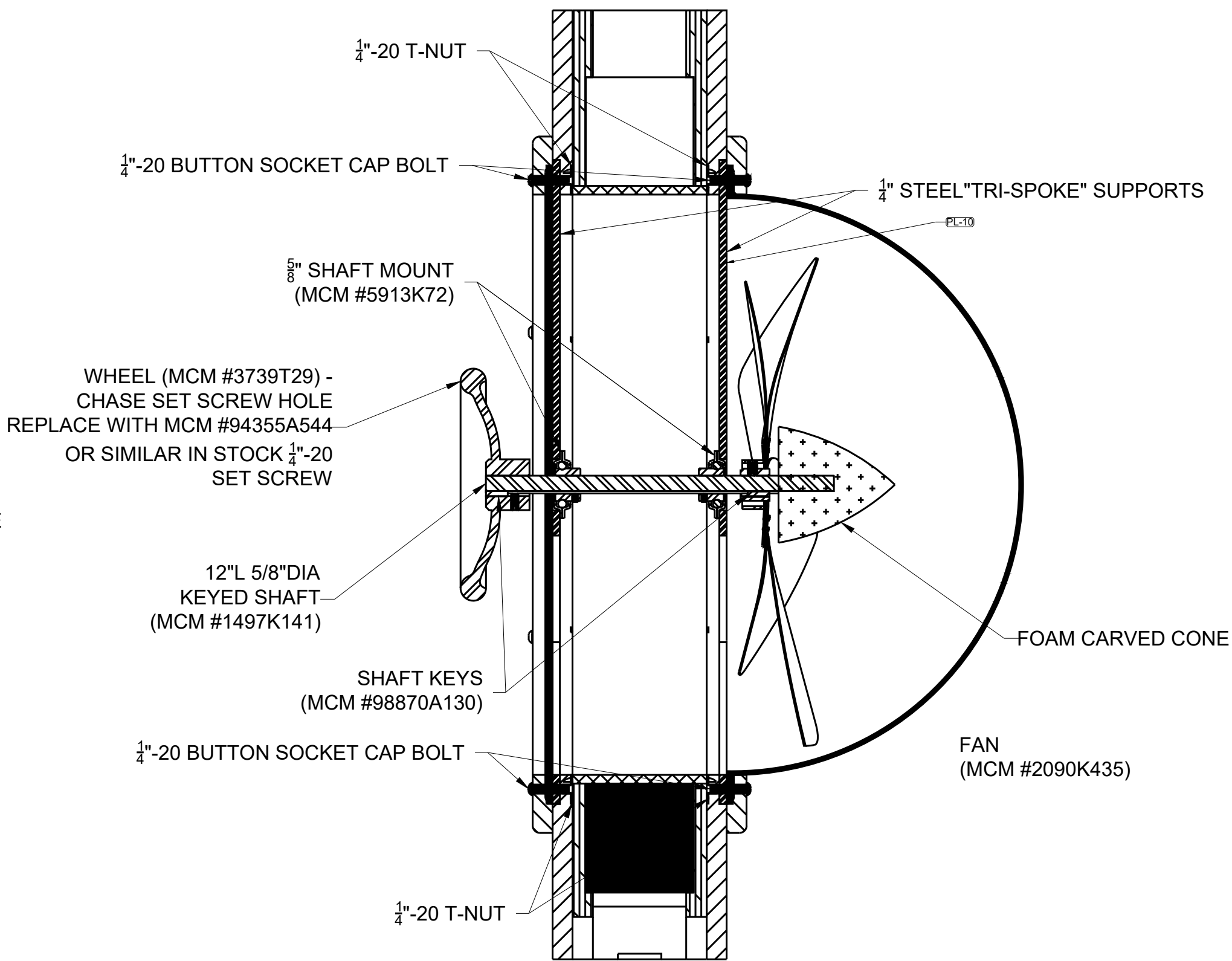
1 REAR PANEL BUTTON MAP
S-CU-3.10 SCALE: 3"=1'0"



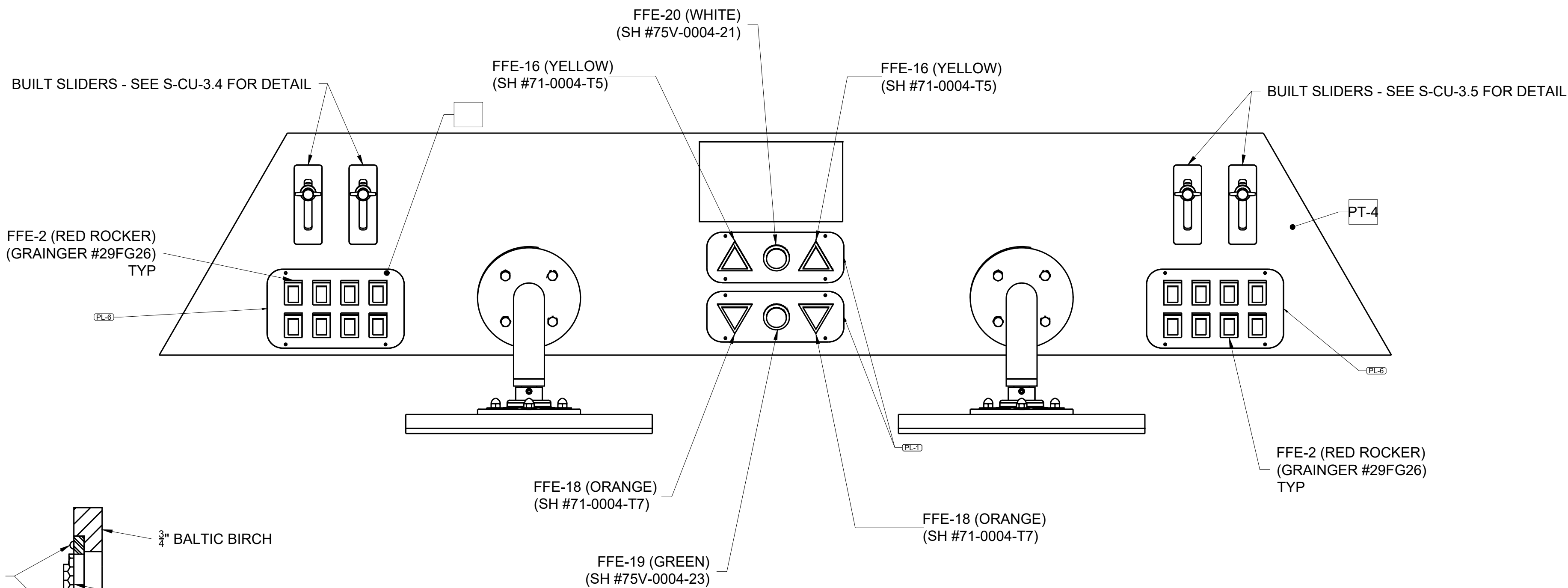
2 REAR WHEEL SECTION DETAIL
S-CU-3.10 SCALE: 3"=1'0"



3 TYPICAL BUTTON PANEL SECTION
S-CU-3.10 SCALE: 6"=1'0"



4 FAN SECTION DETAIL
S-CU-3.10 SCALE: 3"=1'0"

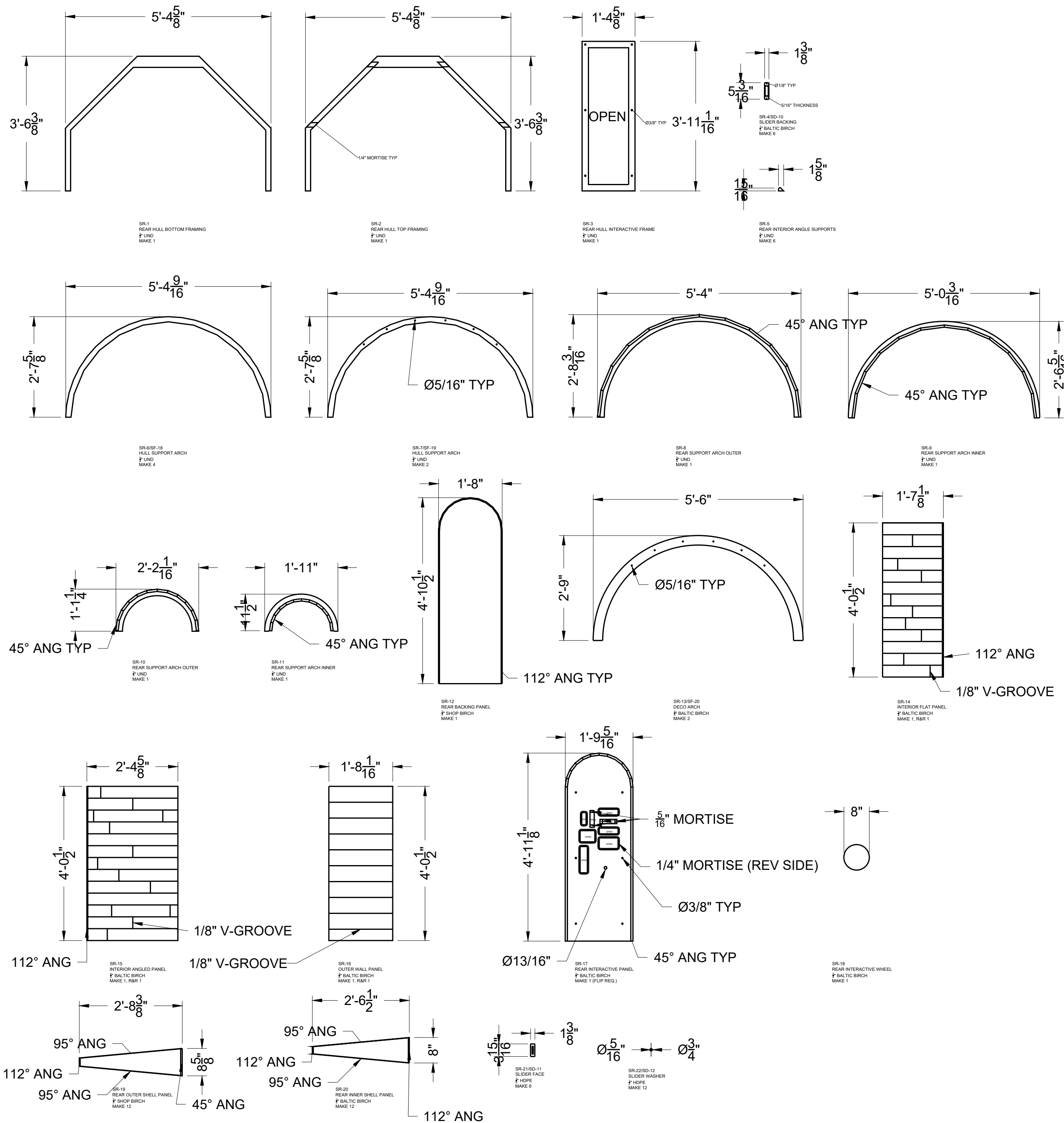


5 FRONT DESK BUTTON MAP
S-CU-3.10 SCALE: 3"=1'0"

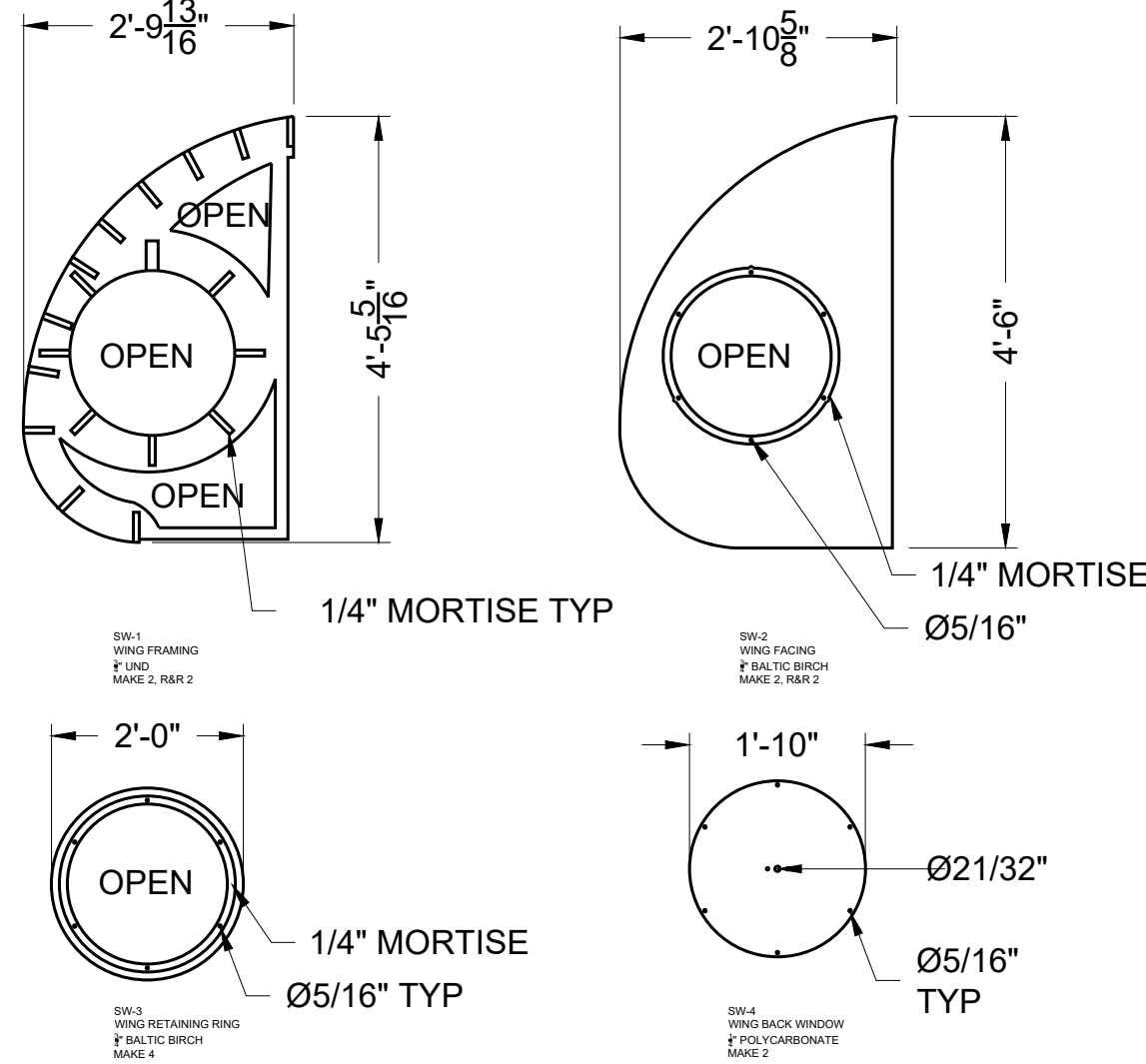
GENERAL NOTES:

- 1/8" ROUNDOVER ON ALL EDGES UNLESS OTHERWISE NOTED.
- SAND ALL WOODEN SURFACES TO STAIN (120 GRIT) UNLESS OTHERWISE NOTED
- GRIND ALL EXPOSED METAL SURFACES SMOOTH
- PARTS ARE IN $\frac{1}{2}"=1'-0"$ SCALE
- SOME PARTS WILL STILL REQUIRE ANGLES TO BE CUT INTO THEM AFTER CNC

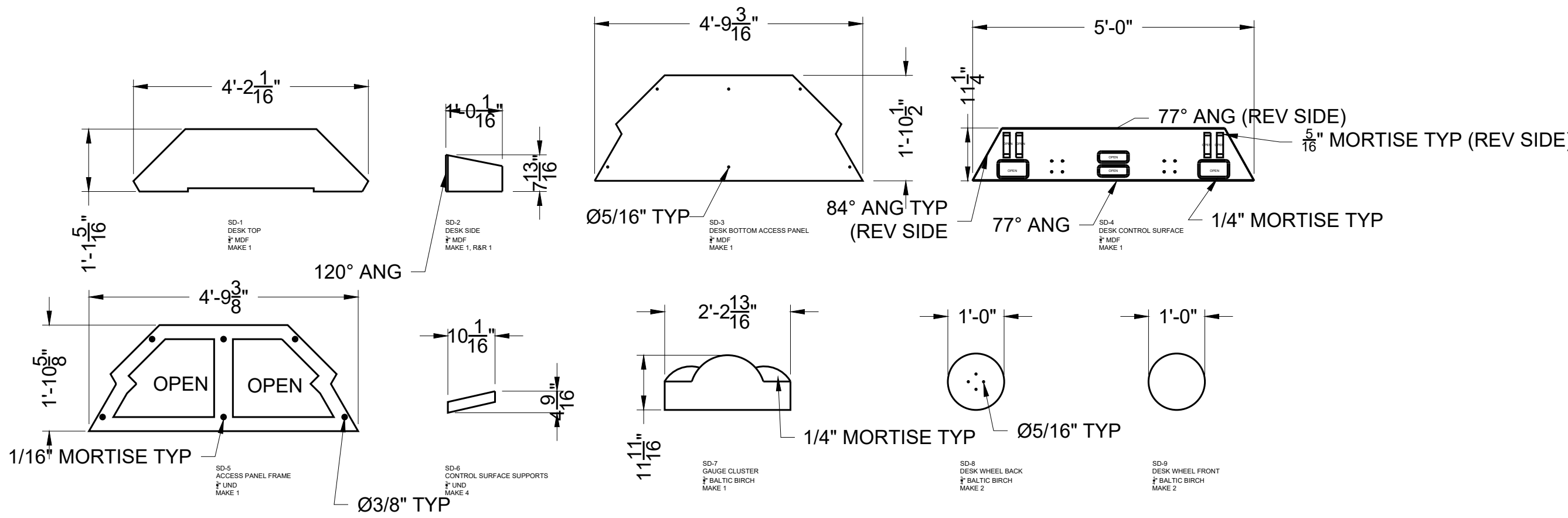
REAR CNC PARTS



WING CNC PARTS



DESK CNC PARTS



- 1/8" ROUNDOVER ON ALL EDGES UNLESS OTHERWISE NOTED.
- SAND ALL WOODEN SURFACES TO STAIN (120 GRIT) UNLESS OTHERWISE NOTED
- GRIND ALL EXPOSED METAL SURFACES SMOOTH
- PARTS ARE IN $\frac{3}{4}$ "=1'-0" SCALE
- SOME PARTS WILL STILL REQUIRE ANGLES TO BE CUT INTO THEM AFTER CNC

Technical drawings of the 'MORTISE' window design, showing various views and dimensions:

- SP-1: FRONT BOTTOM FRAMING** (F: UNCL, MAKE 1): Shows a U-shaped bottom frame with a width of $5'4\frac{5}{8}"$ and a height of $2'8\frac{9}{16}"$. It includes a $\frac{1}{4}"$ MORTISE detail.
- SP-2: FRONT TOP FRAMING** (F: UNCL, MAKE 1, PER 1): Shows a T-shaped top frame with a width of $7\frac{3}{4}"$ and a height of $2'7\frac{15}{16}"$. It includes a detail for the front interior angle support.
- SP-3: FRONT INTERIOR ANGLE SUPPORT** (F: UNCL, MAKE 3): Shows a small L-shaped support with a width of $5\frac{5}{16}"$ and a height of $2\frac{5}{16}"$.
- SP-4: FRONT INTERIOR ANGLE SUPPORT** (F: UNCL, MAKE 3): Shows a small L-shaped support with a width of $5\frac{5}{16}"$ and a height of $2\frac{5}{16}"$.
- SP-5: FRONT OUTER SUPPORT ARCH** (F: UNCL, MAKE 1): Shows a semi-circular arch with a width of $5'4\frac{5}{8}"$ and a height of $2'8\frac{9}{16}"$. It is labeled 120° ANG TYP.
- SP-6: FRONT INNER SUPPORT ARCH** (F: UNCL, MAKE 1): Shows a semi-circular arch with a width of $5'3"$ and a height of $2'7\frac{1}{2}"$. It is labeled 120° ANG TYP.
- SP-7: FRONT OUTER SUPPORT ARCH** (F: UNCL, MAKE 1): Shows a semi-circular arch with a width of $4'6\frac{3}{4}"$ and a height of $2'5\frac{3}{8}"$. It is labeled 120° ANG TYP.
- SP-8: FRONT INNER SUPPORT ARCH** (F: UNCL, MAKE 1): Shows a semi-circular arch with a width of $4'5\frac{1}{8}"$ and a height of $2'2\frac{13}{16}"$. It is labeled 120° ANG TYP.
- SP-9: FRONT FLAT OUTER PANEL** (F: ALU TO BRCH, MAKE 1, PER 1): Shows a rectangular panel with a width of $1'8\frac{5}{16}"$ and a height of $4'0\frac{1}{2}"$. It is labeled $1/8"$ V-GROOVE TYP.
- SP-10: FRONT ANGLE OUTER PANEL** (F: ALU TO BRCH, MAKE 1, PER 1): Shows a rectangular panel with a width of $1'3"$ and a height of $4'0\frac{1}{2}"$. It is labeled $1/8"$ V-GROOVE TYP.
- SP-11: OUTER ANGLED PANEL** (F: ALU TO BRCH, MAKE 2A): Shows a trapezoidal panel with a top width of $1'3"$, a bottom width of $1'0\frac{5}{8}"$, and a height of $4\frac{5}{16}"$. It is labeled 150° ANG, 120° ANG, 105° ANG, and 94° ANG TYP.
- SP-12: INNER ANGLED PANEL** (F: ALU TO BRCH, MAKE 12): Shows a trapezoidal panel with a top width of $1'0\frac{5}{8}"$, a bottom width of $8\frac{1}{8}"$, and a height of $4\frac{5}{16}"$. It is labeled 119° ANG, 150° ANG, and 83° ANG TYP.
- SP-13: PAPER WINDOW TRIM** (F: ALU TO BRCH, MAKE 12, MAKE 12): Shows a small rectangular trim piece with a width of $6\frac{5}{8}"$ and a height of $7\frac{1}{16}"$.
- SP-14: PAPER WINDOW PANEL** (F: POLYCARBONATE, MAKE 1): Shows a rectangular panel with a width of $2'4\frac{3}{4}"$ and a height of $3'11\frac{1}{4}"$.
- SP-15: PAPER WINDOW PANEL** (F: POLYCARBONATE, MAKE 1, MAKE 1): Shows a rectangular panel with a width of $1'3\frac{3}{16}"$ and a height of $3'7\frac{15}{16}"$.
- SP-16: PAPER WINDOW PANEL** (F: POLYCARBONATE, MAKE 1, MAKE 1): Shows a trapezoidal panel with a top width of $4'2\frac{1}{4}"$ and a height of $1'2\frac{15}{16}"$.
- SP-17: ANGLE WINDOW PANEL** (F: POLYCARBONATE, MAKE 1, MAKE 1): Shows a trapezoidal panel with a top width of $1'3\frac{1}{16}"$ and a height of $6\frac{3}{16}"$.

[illegible]